

Shade IPT
update

Goal: Find the most efficient path
towards effective support

Translation:

Pass shade without it
being a total pain in the
ass ... for anybody.





List of Top 5 Issues

- 
- Standards in Correct Substrate
 - Establish Tolerances for All Standards
 - Instrumental Shade Evaluation
 - Expedite Waiver Processing Time
 - Gov't & Industry Expertise in Color Chemistry



What is he talking about

Tasks Established

- Establish Shade Critical and Non-Critical - COMPLETE
- Establish Standards in the Correct Substrate - ON GOING
- Empower DLA to make decisions on Shade Failures - COMPLETE
- Establish Waiver Time and Consistent Fees - ON GOING
- Establish Shade Tolerance Ranges (on Solids) - ON GOING
- Incorporate the use of Spectrophotometric Measurements
 - Solid Colors - ON GOING
 - Camouflage - ON GOING
- Adopt a Tiered Shade Approval Process - CHANGING
- Formalize Shade Decisions - COMPLETE
- Apply Decisions to OCP - ON GOING
- Study Post Treatment Process - COMPLETE
- Fed Standard 595 Replacement - ON GOING

Standards in Correct Substrate Establish Tolerances for All Standards



1. Picked by the Service during production



2. Industry send samples for review with form located on the DLA website.



SHADE STANDARD AND TOLERANCE EVALUATION REQUEST

Submit #: _____

Date: _____

Supplier Name/POC: _____

Fabric (Style & Color): _____

Description (Fiber Content & Construction): _____

Contract #: _____

Purchase Description #: _____

Purchase Description Name: _____

Sample Identification # (roll/piece #): _____

Material is used for: Basic Shell Material Lining Material
 Reinforcement Material Pocketing Material
 Other (list here: _____)

Evaluate against Shade Standard # /Color: _____

Submitting for: Shade Standard for substrate (must keep sufficient fabric on hand to set up government standard roll in the event that this is approved)
 Shade Limit (list limit here _____)
 Not Submitting at this time--please explain why _____

Other Comments: _____

Send results to (list email): _____



OMG This is soooo boring !!!

Instrumental Shade Evaluation



1. Solids being handled via the MUST (funded by DLA and administered by LMI)



2. Prints being evaluated via NC State funded Army program



Cool cars outside our hotel in Cuba

Expedited Waiver Processing Time



1. Non-Emergency = 15 days



2. Emergency = 7 days

Consistent Waiver Fee

✓ Negligible = up to 0.5% of fabric cost

✓ Significant = up to 1% of fabric cost

✓ Poor = up to 3% of fabric cost



I don't like flying monkeys or clowns!!

Fed Standard 595 Replacement

- FED-STD-595, Color used in Government Procurement: color reference chips and related supporting material (i.e. color chips, fan decks, etc.) has been discontinued by GSA
- FED STD is being replaced by SAE Standard AMS-STD-595 of the same title, managed by G8 Aerospace Organic Coatings
- Request for addition of colors must be by or sponsored by a government agency
- NSRDEC-TMET engaged SAE in Aug 2016 to add 38 new color chips for both Army and Marine Corp; to date TMET has approved 35 drawdowns for incorporation
- New AMS-STD to be published once complete; potential mid-late November
- SAE POC is Mr. Logen Johnson, 724-272-0495, logen.johnson@sae.org

**Shade Council of
Colonels & Captains**

**Joint Agreement for Shade
in Clothing and Textiles**

(SCC&C-JAS)

DLA * Army * Air Force * Navy * Marine Corps * Coast Guard

11 February 2015

**Joint Agreements Compiled by:
DLA Troop Support, Clothing and Textiles
On behalf of the Shade Council of Colonels & Captains**

Questions?

