

2. AMENDMENT/MODIFICATION NO. P00205	3. EFFECTIVE DATE See Blk. 16C	4. REQUISITION/PURCHASE REQ. NO. See Block 14	5. PROJECT NO. (If applicable)
6. ISSUED BY DLA TROOP SUPPORT SUBSISTENCE SUPPLY CHAIN 700 ROBBINS AVENUE PHILADELPHIA PA 19111-5096 USA Initiator: Priscilla Reed PSPTRC6 Tel: 215-737-2869 FAX: 215-737-4115 Email: PRISCILLA.REED@DLA.MIL	CODE SPM3S1	7. ADMINISTERED BY (If other than Item 6) DCMA ATLANTA 2300 LAKE PARK DRIVE SMYRNA GA 30080-0000 USA	CODE S1103A

8. NAME AND ADDRESS OF CONTRACTOR (No., street, county, State and ZIP Code) SOPAKCO, INC. SOPAKCO PACKAGING 118 S CYPRESS ST MULLINS SC 29574-3004 USA	(X)	9A. AMENDMENT OF SOLICITATION NO.
		9B. DATED (SEE ITEM 11)
	X	10A. MODIFICATION OF CONTRACT/ORDER NO. SPM3S1-12-D-Z108
		10B. DATED (SEE ITEM 13) 2011 NOV 16
CODE 6D623	FACILITY CODE	

11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS

The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offers is extended, is not extended.

Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended, by one of the following methods:
 (a) By completing Items 8 and 15, and returning _____ copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.

12. ACCOUNTING AND APPROPRIATION DATA (If required)

13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS, IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.

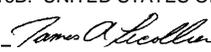
CHECK ONE	A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.
X	FAR 52.243-1
	B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103 (b).
	C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:
	D. OTHER (Specify type of modification and authority)

E. IMPORTANT: Contractor is not, is required to sign this document and return _____ copies to the issuing office.

14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)

See Continuation Sheet

Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. NAME AND TITLE OF SIGNER (Type or print)	16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)		
	James Lecollier PSPTRC1		
15B. CONTRACTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES OF AMERICA	16C. DATE SIGNED
(Signature of person authorized to sign)		 (Signature of Contracting Officer)	2014 FEB 26

This modification goes into effect with Delivery Order 0007.

Continued on the following pages.

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SECTION C - SPECIFICATIONS/SOW/SOO/ORD

MRE NSN: 8970-00-149-1094

All terms and conditions of the subject contract remain the same except for the following:

The following changes apply to Technical Data Package SPM3S1-11-R-7074:

1. Tab 5, Page 18 of 50, delete "E-3-A-1. Quality Assurance Provisions to be used in conjunction with the Quality Assurance Provisions for MIL-PRF-44073, Packaging of Food in Flexible Pouches" and insert:

"E-3-A-1. Quality Assurance Provisions to be used in conjunction with section "4. Verification", of MIL-PRF-44073, Packaging of Food in Flexible Pouches

Inspection of finished product lots packaged in accordance with MIL-PRF-44073 shall be in accordance the inspection requirements cited in Section 4 of MIL-PRF-44073, Section E of the component's Performance-based Contract Requirement, Product Contract Requirement or Packaging Requirements and Quality Assurance Provisions for CID as applicable, and the provisions cited herein.

NOTE:

The following quality assurance provisions are to be used in conjunction with the MIL-PRF-44073 and are in addition to those cited in Performance-based Contract Requirements, Product Contract Requirements, and Packaging Requirements and Quality Assurance Provisions documents and supersede those documents where applicable. The following quality assurance criteria, utilizing ANSI/ASQC Z1.4, Sampling Procedures and Tables for Inspection by Attributes, are applicable.

QUALITY ASSURANCE PROVISIONS (PACKAGING AND PACKING MATERIALS)**A. Packaging.**

(1) Pouch material testing. The pouch material shall be examined for the characteristics listed in table I of MIL-PRF-44073 for Type I. The lot size, sample unit, and inspection level criteria for each of the test characteristics are listed below. Any test failure shall be classified as a major defect and shall be cause for rejection of the lot.

Characteristic	Lot size expressed in	Sample unit	Inspection level
Oxygen transmission rate	yards	1/2 yard	S-1
Water vapor transmission rate	yards	1/2 yard	S-1
Camouflage	yards	1/2 yard	S-1
Thermal processing	pouches	1 pouch	S-2
Low temperature	pouches	1 pouch	S-2
High temperature	pouches	1 pouch	S-2

(2) Filled and sealed pouch testing. The filled and sealed thermoprocessed, high-pressure processed or hot-fill processed pouches shall be examined for the characteristics listed in table I of MIL-PRF-44073 for Type I. The lot size, sample unit, and inspection level criteria for each of the test characteristics are listed below. Any test failure shall be classified as a major defect and shall be cause for rejection of the lot.

Characteristic	Lot size expressed in	Sample unit	Inspection level
Residual gas volume	pouches	1 pouch	S-2
Internal pressure	pouches	1 pouch	S-2 <u>1/</u>

CONTINUED ON NEXT PAGE

Directional tear _____ pouches _____ 1 pouch _____ S-2 _____

1/ When a three-seal tester is used, a separate set of samples is required for testing of the closure seal.

(3) Pouch examination. The pouches shall be examined for the defects listed in table II of MIL-PRF-44073 for Type I. The lot size shall be expressed in pouches. The sample unit shall be one thermoprocessed pouch, high-pressure processed pouch, or hot-fill processed pouch. The inspection level shall be I and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major A defects, 2.5 for major B defects, and 4.0 for minor defects. **Two hundred sample units shall be examined for critical defects. The finding of any critical defect shall be cause for rejection of the lot.**

(4) Examination of sleeve 1/. When applicable, the sleeve shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects.

1/ Or separate paperboard insert card when used in lieu of the paperboard sleeve.”

2. Tab 5, Page 20 of 50, delete section “E-3-A-4. Additional Quality Assurance Requirements for MRE Tuna” in its entirety and insert:

“E-3-A-4. Additional Quality Assurance Requirements for MRE Tuna

As indicated in the Packaging Requirements and Quality Assurance Provisions for Commercial Item Description (CID) A-A-20155, “Tuna, Canned or in Flexible Pouches” and CID A-A-20155, MRE and FSR pouched tuna shall be under contractor-paid origin inspection provided by the U.S. Department of Commerce (USDC) in accordance with USDC fees and charges. Alternatively, if pouched tuna production occurs at a facility producing MRE entree items under USDA/AMS inspection, or if determined to be in the best interest of the government, the MRE pouched tuna entrees shall be inspected by USDA/AMS under USDA/AMS fees and charges. The regulations, file codes, etc. of the respective agency are applicable to the contract in conjunction with the quality assurance requirements of the contract.

For each lot of tuna produced for offer to the government, finished product contractor testing and USDA verification testing for methyl mercury and histamine content shall be performed in

accordance with the requirements, procedures, and testing cited in paragraphs C-2,H and E-5,B,(4) of Packaging

Requirements and Quality Assurance Provisions for CID A-A-20155 and in the current contractual documents.

d. Alternative testing procedure:

1. As an alternative to the methyl mercury and histamine testing procedures specified in E-3-A-4,a of this Technical Data Package and with the consent of the contracting officer, end-item USDA verification testing for methylmercury and histamine for each lot may be performed by using a composite sample in accordance with paragraph E-5,B,(5) of Packaging Requirements and Quality Assurance Provisions for CID A-A-20155.”

The following changes apply to the Technical Data Package (TD) SPM3S1-11-R-7074 and to implement change for MRE XXXIV (34). This modification is effective with Delivery Order XXXX.

Section C- Specifications/SOW/SOO/ORD

Technical Data Package – Solicitation SPM3S1-11-R-7074: Meal, Ready-to-Eat (MER and Humanitarian Daily Ration (HDR)

Tab 1, ACR-M-034, 5 Sep 2013, with Change 01, 27 Sep 13

Delete ACR-M-034, 5 Sep 2013, with Change 01, 27 Sep 13 in its entirety and insert ACR-M-034, 5 Sep 2013, with Change 02, 23 Jan 2014 ES14-018 (DSCP-SS-14-00509), which is available at:

<https://www.troopsupport.dla.mil/subs/support/specs/frozen/frozen.asp>

CONTINUED ON NEXT PAGE

The changes to ACR-M-034 contained in modification P00203 remain in effect.

Tab 2, MIL-PRF-44073

Delete MIL-PRF-44073G, 11 Sep 2009, with change 03, 23 March 2011 and insert MIL-PRF-44073G, 11 Sep 2009, with change 05, 23 Jan 2014 ES14-018 (DSCP-SS-14-00509).

The following changes apply to the affected MRE™, USDA inspected entrée documents: PCR-A-005, PCR-B-020A, PCR-B-021A, PCR-B-029A, PCR-B-050, PCR-B-054, PCR-B-057, PCR-C-021A, PCR-C-027A, PCR-C-062, PCR-C-069, PCR-C-077, PCR-M-015, PCR-M-016, PCR-P-045, PCR-P-047, PCR-R-013, PCR-S-002 and PCR-S-018:

a. Section D-2, A, (3): After "(3) USDA official inspection legend for the packer's plant" insert "1/".

b. Section D-2, A, (3): After "(3) USDA official inspection legend for the packer's plant" insert the following new footnote " 1/ May be placed on the paperboard sleeve if labeled under USDA/FSIS supervision as an identification service."

The following changes apply to the affected MRE™ food product documents (FDA inspected sides) PCR-B-056, PCR-P-011A, PCR-P-048, PCR-R-001A and PCR-S-019:

a. Section D-2, B, (1), Footnote 1/: After "... on the pouch" insert "or on a separate paperboard insert card".

b. Section D-2, B, (2), Last Sentence: After "(or pouches," insert "or insert cards,".

c. Section E-6, A, (4): After "Examination of sleeve." insert "1/".

d. Section E-6, A, (4): At end of paragraph, insert the following new footnote "1/ Or separate paperboard insert card when used in lieu of the paperboard sleeve."