NSN: **8920-01-713-8120** (IHCS) *MONOGRAPH: M41

Item: Italian style herb and cheese swirl roll

Document: PCR-S-026, Swirl Roll, Packaged in a Flexible Pouch, Shelf Stable

Approximate Caloric Value Per Serving: 200 Component Classification: Primary

Estimated Shelf Life: 36 months at 80°F

Item Characteristics

Intact, round, light to medium tan color swirl roll with a reddish-orange color near the

swirl edges; off-white to light tan color interior crumb; flecks of herbs throughout;

Appearance: slightly dense, uniform crumb structure, no evidence of excessive flour dusting; no

evidence of excessive baking (materially darkened or scorched); no evidence of

compression streaks when broken by hand.

Odor: Moderate Italian seasoning, tomato, and slight cheese.

Flavor: Moderate Italian seasoning, tomato, and slight cheese, and a slight to moderate wheat

flavor and may have a slight leavening aftertaste.

Texture: Tender, slightly chewy, slightly dense; not excessively dry or crumbly or excessively

moist and gummy.

Possible Deteriorative Changes

Appearance: Darkened surface and interior crumb.

Odor: Extreme bitterness, sour, oxidized, rancidity, staleness, scorched. Loss of Italian

seasoning.

Flavor: Extreme bitterness, sour, oxidized, rancidity, staleness, scorched. Loss of Italian

seasoning.

Texture: Excessively dry and crumbly or excessively moist and gummy.

Unique Examination/Test Procedures:

N/A

Special Notes:

This product should contain an oxygen scavenger packet. If defects such as oxidized or rancid odors or flavors exist, they are likely due to package failure or the absence of an oxygen scavenger. Some bleeding of the reddish orange sauce to the swirl roll is normal but may increase over time.