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\* **MONOGRAPH NO: M4F**  
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**ITEM:** Orange Pound Cake, Shelf Stable

(OPC)

**NSN:** 8920-01-348-4691

**ITEM SPECIFICATION:** PCR-C-007A  
MIL-C-44071

**APPROXIMATE CALORIC VALUE:** 310 Kilocalories **(PRIMARY)**

**CHARACTERISTICS OF ITEM:**

**APPEARANCE:** Light orange crumb, golden tan surface .

**ODOR:** Sweet, fresh orange

**FLAVOR:** Sweet, fresh orange.

**TEXTURE:** Moist, tender crumb.

**DEFECTS LIKELY TO OCCUR:**

**APPEARANCE:** Excessively moist, sticky surface or excessively light or dark surface

**ODOR:** Rancid

**FLAVOR:** Rancid, oxidized.

**TEXTURE:** Crumb excessively moist and gummy or excessively dry and crumbly.

**UNIQUE EXAMINATION/TEST PROCEDURES:** None

**SPECIAL NOTES:** This product should contain an oxygen scavenger packet. If defects such as oxidized or rancid odors or flavors exist, they are likely due to package failure or the absence of an oxygen scavenger