

**DEPARTMENT OF THE ARMY
UNITED STATES ARMY PUBLIC HEALTH COMMAND
ARMY INSTITUTE PUBLIC HEALTH VETERINARY SERVICES**

**OPERATIONAL RATIONS INSPECTION PROCEDURE (OPRATS IP24)
1 March 2013**

Unitized Group Ration- E Inspection

1.0 **PURPOSE:** To establish standardized procedures for Unitized Group Ration - E (UGR - E) inspections.

2.0 **SCOPE:**

2.1 This inspection procedure applies to all Army Veterinary Inspectors (AVI) assigned to post, camp, or stations with responsibility for performing receipt, in-storage, warranty, prior to issue, and special inspections of UGR - E.

2.2 This document discusses situations, procedures, and inspection guidance not covered in DLA Troop Support Handbook 4155.22 and DLA Troop Support Handbook 4155.2 Appendix K.

2.3 The procedure for using the UGR - H&S/UGR-B/UGR-E Inspection Database is discussed in USAPHC OPRATS IP20 – UGR - H&S/UGR-B/UGR-E Inspection Database.

3.0 **DEFINITIONS:**

3.1 Module. The unit of issue for UGR -E menus. A module consists of 1 box. Within the box are a heating module, polymeric trays, beverages, food components, serving utensils, disposable meal trays, and other components.

3.2 Component. A component is an individual item in each box of the semi-perishable modules.

3.3 One complete UGR-E module is designed to provide 18 complete meals. 3.4

There are 8 lunch/dinners and 4 breakfast menus.

3.5 Expected shelf-life of 18 months at 80 degrees Fahrenheit.

3.6 Each meal provides an average of 1300 kilocalories (12% protein, 38% fat, and 50% carbohydrates)

4.0 **REFERENCES:**

4.1 DLA Troop Support Handbook 4155.2, Inspection of Composite Rations

4.2 DLA Troop Support Handbook 4155.2, Appendix K, Inspection of UGR - E

OPERATIONAL RATIONS INSPECTION PROCEDURE (OPRATS IP24)
1 March 2013

4.3 MEDCOM Regulation 40-28

4.4 MEDCOM Pamphlet 40-13

4.5 Natick Pam 30-25, 8th Edition

4.6 USAPHC Handbook 40-3, Installation Support Plan (ISP) Program

5.0 PROCEDURES:

5.1 Types and Frequency of Inspections.

5.1.1 Receipt Inspection – IAW DLA Troop Support Handbook 4155.2, Paragraph VIII A and DLA Troop Support Handbook 4155.2 Appendix K, Paragraph I.E.1.

5.1.2 In-storage Inspection – IAW DLA Troop Support Handbook 4155.2, Paragraph VIII B And DLA Troop Support Handbook 4155.2 Appendix K, Paragraph I.E.2.

5.1.3 Warranty Inspection – IAW DLA Troop Support Handbook 4155.2, Paragraph VIII C.

5.1.4 Prior to Sale or Shipment (Surveillance) Inspection – IAW DLA Troop Support Handbook 4155.2, Paragraph VIII D.

5.1.5 Special Inspection – IAW DLA Troop Support Handbook 4155.2, Paragraph VIII E

5.2 Formation of Lots. IAW DLA Troop Support Handbook 4155.2,
Appendix K

5.2.1 Normal Inspection.

5.2.1.1 Table A (for use with Table E-L) – Lot size for “Modules and Module Contents” is the total number of modules by menu.

5.2.2 Special Inspection. Determine lot size IAW DLA Troop Support Handbook 4155.2, Appendix K, Paragraph III, Special Inspection Guidance.

5.3 Sampling Plan. IAW DLA Troop Support Handbook 4155.2, Appendix K.

5.3.1 Normal Inspection.

5.3.1.1 Table A – The sample unit for “modules and module contents” is one complete module by menu.

5.3.2 Special Inspection. Determine lot size IAW DLA Troop Support Handbook 4155.2, Appendix K, Paragraph III, Special Inspection Guidance and Table B.

OPERATIONAL RATIONS INSPECTION PROCEDURE (OPRATS IP24)
1 March 2013

5.4 Performing the Inspection. Perform IAW DLA Troop Support Handbook 4155.2, Appendix K.

5.5 Nonconformance Reporting – Perform IAW DLA Troop Support Handbook 4155.2, and DLA Troop Support Handbook 4155.2, Appendix K.

5.6 General Examination for Transportation Damage/Obvious Defects. See DLA Troop Support Handbook 4155.2, Appendix K, Paragraph I.E.1.

6.0 RECORDS, REPORTS AND FORMS:

6.1 With the exception of “turn-ins,” the AVI will post all UGR-E surveillance inspection reports (both with and without deficiencies) in the USAPHC UGR-H&S/UGRB/UGR-E Inspection database.

6.2 The procedure for using the USAPHC UGR-H&S/UGR-B/UGR-E Inspection database is discussed on USAPHC OPRATS IP20 - UGR-H&S/UGR-B/UGR-E Inspection database.

6.3 The AVI will prepare and complete a DSCP Form 5117 for UGR-E turn-in inspections. The AVI can use the UGR-H&S/UGR-B/UGR-E inspection database to generate a database version of this form. Print the report but do not save the report in the database. If the turn-in report is accidentally saved in the database, email the Chief, Operational Rations Section, USAPHC, with a link to the report for deletion.

6.4 A CVR will be completed for each ration inspection to establish a record in the ISP application and capture the manpower required.