



DEFENSE LOGISTICS AGENCY
DEFENSE LOGISTICS INFORMATION SERVICE
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June 07, 2021

MEMORANDUM FOR DISTRIBUTION C/F NUMBER 240a

SUBJECT: Amendment to CF Letter 240 - Advance Notification of Title, Notes, Inclusion and Exclusion Statement changes for FSC 3612

The Defense Logistics Agency has approved the following changes to FSC:
3612 - Additive Manufacturing Machinery and Equipment

The Title for FSC 3612 currently states:
Additive Manufacturing Machinery and Equipment

The Notes statement for FSC 3612 currently states:
Note - This FSC includes all classes and sizes of three-dimensional printers and additive manufacturing machinery and equipment. Additive manufacturing is a process that manufactures three-dimensional objects from three-dimensional model data by joining materials together, usually layer upon layer, as opposed to subtractive manufacturing methodologies.

The Inclusion statement for FSC 3612 currently states:
Includes - Laser Imaging Devices, Consumables, Post Processing Devices and Ancillary Accessories and Software to produce functional prototype images and three-dimensional printed objects and parts.

The Exclusion statement for FSC 3612 currently states:
Exclusion - Excludes Offset Presses; Typesetting Machinery; Bookbinding Machinery; Photoengraving Machinery; Printing Type; Rules; Leads; Slugs; Line Gages; Quoins; Plate Hooks; Gelatine Process Machines; Spirit Process Machines; Stencil Process Machines; Offset Process Machines; Photostat Machines; Blueprint Printing and Developing Machines; Print Shop Furniture; Microfilm Machines; Marking Machines, Laundry; Printing Machine, Label; Printing Press, Label; Embossing Machines, Office Type; and Marking Machines, Office Type.

The approved change will state:

Three Dimensional Printers and Scanners

Note - This FSC includes all classes and sizes of three-dimensional printers and scanners. Additive manufacturing is a process that manufactures three-dimensional objects from three-dimensional model data by joining materials together, usually layer upon layer, as opposed to subtractive manufacturing methodologies.

Includes - Fused Filament Fabrication (FFF); Stereolithography (SLA); Digital Light Processing (DLP); Selective Laser Sintering (SLS); Selective laser melting (SLM); Direct Metal Laser Melting (DMLM) or Laser Powder Bed Fusion (LPBF); Multi Jet Fusion (MJF); Poly Jet; Direct Metal Laser Sintering (DMLS); Electron Beam Melting/ Digital Beam Melting (EBM) and Laminated object manufacturing (LOM) type printers; Short Range; Medium Range; Long Range; Laser Based; Projected Light; Structured Light; Coordinate Measuring Machine (CMM); Arm Based Probe Systems; and Optical Tracked Probe System Scanners.

Exclusion - Excludes Laser; Solid Ink; Light-Emitting Diode (LED); Inkjet; Multifunction, Dot Matrix Printers; Offset Presses; Typesetting Machinery; Photoengraving Machinery; Gelatine Process Machines; Spirit Process Machines; Stencil Process Machines; Offset Process Machines; Photostat Machines; Blueprint Printing and Developing Machines; Microfilm Machines; Marking Machines; Label Printing Machines; Label Printing Presses; and Embossing Machines. Computerized Tomography (CT) scanners; Positron Emission Tomography (PET) scanners; Ultrasound and Echocardiogram scanners.

The effective date of this change is July 23, 2021.

Cancel this letter one year from date of letter.

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/s/

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