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7	TECHNICAL AND QUALITY
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9	REQUIREMENTS
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11	Revision 5
12	1 December 2017
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19	HQ Defense Logistics Agency
20	Technical and Quality Assurance Division
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#### 101 RA001 TECHNICAL AND QUALITY REQUIREMENT DOCUMENTATION

102

103 This document incorporates technical and/or quality requirements (identified by an "R" or an "I"

104 number) set forth in full text in the DLA Master List of Technical and Quality Requirements found on

105 the web at: <u>http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx.</u> For simplified acquisitions,

106 the revision of the master in effect on the solicitation issue date or the award data controls. For large

107 acquisitions, the revision of the master in effect on the RFP issue data applies unless a solicitation

- 108 amendment incorporates a follow-on revision, in which case the amendment date controls.
- 109 110

112 113

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#### **RP001: DLA PACKAGING REQUIREMENTS FOR PROCUREMENT**

114

(1) Additional Packaging and Marking Requirements:

116 (a) Prohibited cushioning and wrapping materials: Use of asbestos, excelsior, newspaper, shredded 117 paper (all types, including wax paper and computer paper), and similar hygroscopic or non-neutral 118 materials and all types of loose-fill materials, including polystyrene, is prohibited for application 119 such as cushioning, fill, stuffing, and dunnage. In addition, the use of yellow wrapping or packaging 120 material is prohibited except where used for the containment of radioactive material.

122 (b) MIL-STD-129 establishes requirements for contractors that ship packaged materiel to the 123 Government to provide both linear bar codes and two-dimensional (2D) symbols on shipping labels. 124 Shipping labels with 2D symbols are referred to as Military Shipping Labels (MSL) and are required 125 on all CONUS and OCONUS shipments with the following exceptions:

127 (1) Subsistence items procured through full-line food distributors (prime contractors), "market ready" type items shipped within the Continental United States (CONUS) to customers within 128 129 CONUS: 130

131 (2) Any item for which ownership remains with the contractor until the item is placed in 132 designated locations at the customer location prior to issuance to the customer. Government 133 control begins upon placement of the item by the contractor into the designated location or 134 issuance from the designated location by contractor personnel (i.e., the contractor is required to 135 stock bins at the customer location and/or issue parts from a contractor controlled parts room).

- 137 (3) Bulk petroleum, oil and lubricant products delivered by pipeline; or tank car, tanker and tank 138 trailer for which the container has a capacity greater than 450 L (119 gallons) as a receptacle for a liquid; a maximum net mass greater than 400 kg (882 pounds) and a capacity greater than 450 139 140 L (119 gallons) as a receptacle for a solid; or a water capacity greater than 454 kg (1000 141 pounds) as a receptacle for a gas.
- 142 143 (4) Medical items procured through Customer Direct suppliers or prime contractors that do not 144 enter the Defense Transportation System. 145
- 146 (5) Delivery orders when the basic contract has not been modified to require MIL-STD-129.
- 147 148 (c) MIL-STD-129 provides numerous illustrations of what should be bar-coded and the
- 149 recommended placement of the bar code. Further information is available on the DLA Packaging 150 Web Site at:
- 151 http://www.dla.mil/LandandMaritime/Offers/Services/TechnicalSupport/Logistics/Packaging.aspx.
- 152
- 153 (2) Requirements for Treatment of Wood Packaging Material (WPM)

154 (a) Assets packed in or on wood pallets, skids, load boards, pallet collars, wood boxes, reels,

- 155 dunnage, crates, frames, and cleats must comply with the Heat Treatment (HT) or Heat
- 156 Treatment/Kiln Dried (HT/KD) (continuous at 56 degrees Centigrade for 30 minutes) standard in

157	DoD Manual 4140.65-M "Compliance for Defense Packaging: Phytosanitary Requirements for Wood
158	Packaging Material (WPM)". WPM must be stamped or branded with the appropriate certification
159	markings as detailed in DOD 4140.65-M and be certified by an accredited American Lumber
160	Standards Committee (ALSC)-recognized agency. The WPM certification markings must be easily
161	visible, especially in pallet loads, to inspectors.
162	
163	(3) Palletization shall be in accordance with MD00100452, REVISION C, DATED 09/2016
164	found at
165	http://www.dla.mil/LandandMaritime/Offers/Services/TechnicalSupport/Logistics/Packaging/Palletiz
166	ation.aspx
167	
168	
169	
170	(End of TQ Requirement)
171	

172	IP025: PACKAGING, MARKING, AND SHIPPING OF HA	ZARDOUS MATERIALS		
173				
174	1. Packaging and marking for hazardous materials shall comply			
175	Performance Oriented Packaging (POP) contained in the Internat	-		
176	(IATA) Dangerous Goods Regulations, AFMAN 24-204/DLAI 4			
177	for Military Air Shipment or the International Maritime Dangerou	us Goods Code (IMDG) and with Code		
178	of Federal Regulations (CFR) Title 29, Title 40 and Title 49.			
179				
180	2. All performance test requirements shall be supported by certif	icates and reports attesting to the date		
181	and the results obtained from performance oriented packaging tes	sting. The contractor, if not a self-		
182	certifier, shall be responsible for assuring that third party sources providing performance testing services			
183	are, in fact, registered with the Department of Transportation.			
184				
185	3. The contractor's signed certification that the packaged configu	ration meets DOT, IATA or IMDG		
186	requirements shall be incorporated on the DD Form 250, Materia	l Inspection and Receiving Report, and		
187	other related acceptance document if the DD Form 250 is not used. Ensure the Shipper's Declaration for			
188	Dangerous Goods (SDDG) is included for all air shipments in accordance with IATA and/or AFMAN			
189	24-204/DLAI 4145.3, Preparing Hazardous Materials for Military Air Shipment. All certificates and			
190	reports (including training records) shall be available for inspection by authorized Government			
191	representatives for a period of three years.			
192				
193	4. Shipment to a military aerial port or through a military contain	ner consolidation point to include, but		
194	not limited to those DOD Activity Address Codes (DODAAC) li	not limited to those DOD Activity Address Codes (DODAAC) listed below, for onward movement to an		
195	OCONUS customer shall comply with AFMAN 24-204/DLAI 4145.3, Preparing Hazardous Materials			
196	for Military Air Shipment. Publication is available at: http://stati	<u>c.e-</u>		
197	publishing.af.mil/production/1/af_a4_7/publication/afman24-204	_ip/afman24-204_ip.pdf		
198				
199		27 – Travis AFB		
200	SW3123 – CCP (New Cumberland, PA) FB44	97 – Dover AFB		
201	· 1	18 – Charleston AFB		
202	N45627 – Norfolk NAS Terminal FB44	84 – McGuire AFB		
203	FB4479 – McChord, WA			
204				
205	5. Shipment by a commercial air carrier for onward movement to	o an OCONUS customer, packaging		
206	and certification shall comply with the International Air Transpor	t Association (IATA) Dangerous		
207	Goods Regulations International.			
208				
209	6. Shipment to a water port for onward movement via vessel, page	ckaging and documentation shall		
210	comply with the IMDG, International Maritime Dangerous Good	s Code.		
211				
212	7. Training and certification for preparing DOD shipments by an	y mode of transport may be obtained		
213	by contacting the DOT/Technical Safety Institute at: Transportat	•		
214	MacArthur Blvd, Oklahoma City, OK 73169-6900, Commercial:	(405) 954-4500, Web address:		
215	www.tsi.dot.gov			
216	(End of TQ Requirement)			

217	IP027: PACKING AND MARKING REQUIREMENTS FEDERAL STOCK CLASS 5961
218	SEMICONDUCTORS AND HARDWARE DEVICES AND FSC 5962
219	ELECTRONIC MICROCIRCUITS
220	
221	(1) In addition to MIL STD-129 packaging requirements, the following also applies:
222	
223	(a) Special marking as required under the applicable Military Specification [e.g. MIL-PRF-
224	19500 (Semiconductors), or MIL-PRF-38535 (Microcircuits)] referenced in the contract.
225	
226	(b) Semiconductor devices and microcircuits not procured under a military specification shall be
227	marked in accordance with MIL-STD-129 for additional markings of unit package and include:
228	
229	(i) Identification number
230	(ii) Manufacturer's identification
231	(iii) Manufacturer's date code
232	
233	(End of TQ Requirement)
234	
235	

236 237	<b>RC001: DOCUMENTATION REQUIREMENTS FOR SOURCE APPROVAL REQUEST (SAR)</b>
238 239 240 241 242 243	(1) If an item other than what is cited in the Purchase Item Description (PID) specified in the solicitation is offered under the provisions of DLA Procurement Notes "L04 Offers for part numbered Items" or "M06 Evaluation of Offers for Part Numbered Items" then additional documentation requirements are needed to evaluate that the offered items meet the requirements for Critical Application Item (CAI) and/or Critical Safety Items (CSI) specified in the PID.
244 245 246 247 248 249	(2) The mandatory requirements to submit a SAR for CATEGORY I - III critical parts can be found on the applicable DLA Office of Small Business Programs web site. To find the applicable DLA Office of Small Business Program, go to <u>http://www.dla.mil/HQ/SmallBusiness.aspx</u> and select the applicable Primary Level Field Activity (PLFA - Troop Support, Aviation, or Land and Maritime), than look for information on SAR.
250 251 252 253	(3) The offeror shall determine which category applies (see below). The specific documentation for that category, as well the documentation specified in paragraph 3 shall be submitted in support of the manufacturing process.
253 254 255 256	(a) CATEGORY I: Manufacturer of the same item for the Original Equipment Manufacturer (OEM), or for the Department of Defense (DOD).
257 258 259 260	(b) CATEGORY II: Manufacturer of a similar item for the OEM or DOD. A similar item is defined as an item whose design, application, operating parameters, material, and manufacturing processes are similar to those of the item for which source approval is sought.
261 262 263	(c) CATEGORY III: New manufacturer. The exact or similar item has not been previously provided to the OEM or DOD.
264 265	(4) SAR documentation requirements are also required for all non-critical parts:
266 267 268	(a) If the offeror seeking approval is not a manufacturer, the offeror shall submit SAR documentation on the manufacturer.
269 270	(b) Any SAR identified to Boeing Rights Guard must comply with the Boeing Rights Guard Agreement.
271 272 273 274 275	(End of TQ Requirement)

#### **RD001: DEMILITARIZATION: SMALL ARM WEAPONS AND PARTS AND ACCESSORIES** (CATEGORY I - MUNITIONS LIST ITEMS, CATEGORY I-DODM 4160.28- VOL 3)

# 1. Demilitarization of small arms weapons, weapons parts, accessories, and associated technical data

will be accomplished in accordance with the most current version of the Department of Defense (DOD)

- Manual 4160.28, Volume 3, Enclosure 3 found on the Web at:
- http://www.dtic.mil/whs/directives/corres/pub1.html.

2. Mandatory demilitarization training requirements will be fulfilled in accordance with DOD Manual 4160.28, Volume 1, Enclosure 4.

(End of TQ Requirement)

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287
288

# 292 RQ001: HIGHER LEVEL CONTRACT QUALITY REQUIREMENTS (MANUFACTURERS 293 AND NON-MANUFACTURERS)

294 295

296

1. The minimum Higher Level Contract Quality Requirements for manufacturers for DLA is either SAE AS9003, or the appropriate tailored version of ISO 9001:2008. MIL-I-45208 and MIL-Q-9858 are

297 obsolete and no longer acceptable when higher level quality is required.

- 298 2. In the tailored version of the ISO 9001:2008, any references within ISO 9001:2008 which cite the 299 entire international standard are interpreted as exclusions.
- 300 3. DLA tailored higher level quality technical requirements from ISO 9001:2008 are as follows:
- 301 4.1 General requirements, [excluding reference to 1.2 and excluding Note 3c)]
- 302 4.2.1 General, [excluding subparagraph a)]
- 303 4.2.2 Quality manual, [excluding subparagraph a)]
- 304 4.2.3 Control of documents
- 305 4.2.4 Control of records
- 306 5.1 Management commitment
- 307 5.3 Quality policy
- 308 6.2.2 Competence, training and awareness
- 309 6.4 Work environment
- 310 7.1 Planning of product realization, [excluding Note 2]
- 311 7.2.1 Determination of requirements related to the product
- 312 7.2.2 Review of requirements related to the product
- 313 7.2.3 Customer communication
- 314 7.3.7 Control of design and development changes
- 315 7.4.1 Purchasing process
- 316 7.4.3 Verification of purchased product
- 317 7.5.1 Control of production and service provision
- 318 7.5.3 Identification and traceability
- 319 7.5.4 Customer property

320	7.5.5 Preservation of product
321	7.6 Control of monitoring and measuring equipment
322	8.1 General, [excluding subparagraphs (b) and (c)]
323	8.2.2 Internal audit
324	8.2.4 Monitoring and measurement of product
325	8.3 Control of nonconforming product
326	8.5.2 Corrective action
327	8.5.3 Preventive action
328 329 330	4. Manufacturing contractors may also choose to offer a quality management program meeting the requirements of full ISO 9001:2008, full ISO 9001:2015, or a program that exceeds ISO 9001:2008 (example SAE AS 9100).
331	5. Higher-Level Contract Quality Requirement for Non-Manufacturers:
332	(a) If a non-manufacturer is supplying the material, the non-manufacturer shall:
333 334	(i) Furnish items produced at a manufacturing facility conforming to the higher-level contract quality requirement for manufacturers as specified in paragraph one; or
<ul> <li>335</li> <li>336</li> <li>337</li> <li>338</li> <li>339</li> <li>340</li> <li>341</li> <li>342</li> <li>343</li> <li>344</li> <li>345</li> </ul>	(ii) Maintain and provide documented evidence that material furnished under this contract was produced at a manufacturing facility conforming to the specified higher-level contract quality requirement and that the material meets all requirements. At a minimum, the documented evidence shall be sufficient to establish the identity of the product and its manufacturing source; and include the basic item description, the item(s) part number and/or national stock number, the item(s) manufacturing source , the manufacturing source's commercial and government entity code (e.g. CAGE code), and clear identification of the name and location of supply chain intermediaries from the manufacturer to the direct source of the product for the offeror/contractor, to the item(s) acceptance by the Government. It should also include, where available, the manufacturer's batch identification for the part(s), such as date codes, lot codes, or serial numbers.
346 347 348	(iii) Maintain documentation of the Non-Manufacturers' quality assurance program; receiving/verification processes; records management system; procurement system; inventory control system; testing results; and any other records associated with the material being provided.
349 350 351	
352	(End of TQ Requirement)
353	

# RQ002: CONFIGURATION CHANGE MANAGEMENT - ENGINEERING CHANGE PROPOSAL REQUEST FOR VARIANCE (DEVIATION OR WAVIER)

- 356
- The Configuration Change Management section of SAE EIA-649-1 Configuration Management
   Requirement for Defense Contracts, Paragraph 3.3, shall be used for configuration control of material.
- 359 2. Furnished item(s) shall conform to the approved configuration requirements/revision, unless a
- 360 Request for Variance (RFV) is processed and approved as provided by Paragraph E. below. The term
- 361 "Request for Variance" includes Requests for Deviations and Waivers.
- 362 3. Value Engineering Change Proposals (VECPs) for cost saving improvements to the Technical Data
- Package (TDP) should not be processed per SAE EIA-649-1 and should be referred to FAR Part 48
  Value Engineering.
- 365 4. All Engineering Change Proposals (ECPs) submitted will be deemed routine. If an ECP is
- 366 considered as an emergency or urgent; that justification for the rationale shall be included in the ECP
   367 submittal with all applicable supporting documentation.
- 368 5. For ECPs, RFVs, Notices of Revision (NORs) or Specification Change Notices (SCNs), the
- 369 Contractor must submit the applicable documentation listed in sub-paragraphs 5(a) through 5(d) to the
- 370 Administrative Contracting Officer (ACO), with an information copy to the Procuring Contracting
- 371 Officer (PCO). Failure to submit a complete legible package may result in return of the
- 372 ECP/RFV/SCN/NOR without processing.
- (a) Documentation listed in EIA-649-1 Paragraph 3.3.1 (for ECPs), 3.3.2 (RFV), 3.3.3 (for SCNs)
  or 3.3.4 (for Notices of Revision (NORs)).
- (b) DD Form 1692 (current revision) for ECP.
- 376 (c) DD Form 1694 (current revision) for RFV.
- 377 (d) DD Form 1695 (current revision) for NOR.
- 6. Questions regarding the status of previously submitted ECP or RFV should be directed to the PCO.
- 379 Incorporation of an approved RFV and/or ECP will require a contract modification execution.
- 380 7. The submission of an ECP/RFV/SCN/NOR does not affect the required delivery date of the contract.
  381 If a delivery date change is needed, a contract modification is required.
- 382 (End of TQ Requirement)

# RQ003: CONFIGURATION CHANGE MANAGEMENT FOR EDGEWOOD FOR CHEMICAL, BIOLOGICAL CENTER MATERIALS - ENGINEERING CHANGE PROPOSAL REQUEST FOR VARIANCE (DEVIATION OR WAVIER)

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388

 The Configuration Change Management section of SAE EIA-649-1 "Configuration Management Requirement for Defense Contracts", Paragraph 3.3, shall be used for configuration control of material

with the following exclusions: paragraph 3.3(3); the second sentence of paragraph 3.3.1.8.1(1), and the

- General Note in paragraph 3.3.2.4(1) which reads as "Generally, Minor RFVs address product changesthat are temporary and do not impact the baseline."
- 392 2. Furnished item(s) shall conform to the approved configuration requirements/revision, unless a
- Request for Variance (RFV) is processed and approved as provided by Paragraph E. below. The term "Request for Variance" includes Requests for Deviations and Waivers.
- 395 3. Value Engineering Change Proposals (VECPs) for cost saving improvements to the Technical Data
- Package (TDP) should not be processed per SAE EIA-649-1 and should be referred to FAR Part 48
  Value Engineering.
- 4. All Engineering Change Proposals (ECPs) submitted will be deemed routine. If an ECP is

considered as an emergency or urgent; that justification for the rationale shall be included in the ECPsubmittal with all applicable supporting documentation.

- 401 5. For ECPs, RFVs, Notices of Revision (NORs) or Specification Change Notices (SCNs), the
- 402 Contractor must submit the applicable documentation listed in sub-paragraphs 5(a) through 5(d) to the
- 403 Administrative Contracting Officer (ACO), with an information copy to the Procuring Contracting
- 404 Officer (PCO). Failure to submit a complete legible package may result in return of the
- 405 ECP/RFV/SCN/NOR without processing.
- 406 (a) Documentation and/or use of DD Form 1692 (current revision) and delivery of data per DI-SESS407 80639 is detailed in paragraph 3.3.1 of EIA-649-1 for ECPs.
- (b) Documentation and/or use of DD Form 1694 (current revision) and delivery of data per DI-SESS80640 is detailed in paragraph 3.3.2 of EIA-649-1 for RFVs.
- 410 (c) Documentation and/or use of DD Form 1695 (current revision) and delivery of date per DI-SESS411 80642 is detailed in paragraph 3.3.4 of EIA-649-1 for NORs.
- (d) Documentation and delivery of data per DI-SESS-80643 is detailed in Paragraph 3.3.3 of EIA649-1 for SCNs.
- 414 6. Questions regarding the status of previously submitted ECP or RFV should be directed to the PCO.
  415 Incorporation of an approved RFV and/or ECP will require a contract modification execution.
- 416 7. The submission of an ECP/RFV/SCN/NOR does not affect the required delivery date of the contract.
  417 If a delivery date change is needed, a contract modification is required.
- 417 If a delivery date change is needed, a contract modification is require
- 418 (End of TQ Requirement)
- 419

**RQ004: FEDERAL INSECTICIDE, FUNGICIDE, AND RODENTICIDE ACT (FIFRA)** (1) All insecticidal, acaricidal, herbicidal, fungicidal or algacidal pesticide products delivered or utilized in the production of finished supplies or delivery of services must be specifically labeled for the intended use as a pesticide by the US Environmental Protection Agency (EPA). (2) When a pesticide is specified by a contract but is not available with an EPA approved label, the offeror shall request a deviation from the specification and designate a substitute product with an EPA approved label for the use required by the specification. (End of TQ Requirement) 

# 432 RQ005: LENGTHS, TICKETS, PACKAGING, MARKING OF CUTS OR PIECES – DLA 433 TROOP SUPPORT, CLOTHING AND TEXTILES (C&T)

434 435

436

(1) LENGTHS OF CUTS OR PIECES. The gross length of single continuous pieces (regular length) is in the applicable specification or deviation. On pieces where shade swatches have been removed, gross yards shall exclude any material cut pursuant to the shade evaluation requirement. Pieces less than 50

437 yards shall exclude any material cut pursuant to the shade eval438 yards in length will be considered for acceptance as follows:

439

157				
440	Gross Le	ngth of	Maximum % Permitted	Discount
441	Short Pie	ces (Yards)	Of Total Contract Yardage	From Contract Price
442				
443	From:	To:		
444	40	49-7/8	4%	2%
445	30	39-7/8	3%	5%
446	20	29-7/8	2%	10%
447				

448

Pieces less than <u>20 yards</u> in length will not be accepted. When splicing is permitted, each individual cut so spliced will nevertheless be considered as a separate piece. Short lengths listed in this paragraph as acceptable must be presented to the Government Quality Assurance Representative (QAR) in separate groupings, identified as short lengths, and segregated by respective length ranges. The total yardage within any short length range, presented for acceptance at any stage of contract performance, shall not exceed the percentage specified in relation to the total yardage (gross of all regular and short length pieces) shipped to date on the contract plus the yardage in the lot being presented for acceptance.

457 (2) PIECE TICKETS:

458

462

466

456

(a) The piece ticket shall not include in the gross quantity any yardage removed there from for
purposes of Contractor and Government verification testing, shade evaluation, standby samples, etc.,
but shall show only actual yardage in the piece.

(b) One-piece ticket shall be required for each length (whether a regular length or a short length as
outlined in paragraph (a) above) showing gross yardage. Information on the ticket shall be specified
in the applicable requirements for preparation for delivery.

467 (c) Where permitted, when two or more pieces are put up on the same roll and the roll is shipped
468 unwrapped, one ticket shall be attached to each piece and one additional ticket shall be attached to
469 the roll.

470
471 (d) Where permitted, when two or more pieces are put up on the same roll and the roll is shipped
472 wrapped, one ticket shall be attached to each piece and two additional tickets shall be attached to the
473 roll. One of the additional tickets shall be inserted in the paper tube and the other such additional
474 ticket so positioned that, though covered by the wrapping, it can be readily located and drawn. An
475 "X" marked on the outside wrapping shall indicate the position of the latter ticket.

477	(e) The additional tickets required by subparagraph (3) or (4) above shall be as specified in the
478	applicable requirements for preparation for delivery. These tickets shall show gross yardage of each
479	piece on the reverse side and the total gross yards of the pieces comprising the roll on the face side.
480	
481	(3) PACKAGING AND MARKING OF SHORT LENGTH:
482	
483	(a) Packaging: Lengths from <u>20 to 49-7/8 yards</u> will be packed separately from regular length pieces.
484	In addition, each length ranges as indicated in the table of paragraph (a), "Length of Cuts or Pieces"
485	will, in turn, be packed separately. The total number of short lengths rolled on a tube shall be limited
486	by the maximum yardage or maximum weight (whichever is applicable) specified for a roll.
487	
488	(b) Marking: Marking of containers shall clearly indicate "Short Lengths", followed by the length
489	range of the contents. This information shall immediately follow the nomenclature.
490	
491	
492	(End of TQ Requirement)
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#### **RQ006: QUALITY CONFORMANCE INSPECTION REQUIREMENTS**

494	(1) This applies when manufactured parts are being acquired and the item description states that quality				
495 496	(2) Specifications Standards:				
	(a) American Society of Mechanical Engineers (ASME) B46.1, Surface Texture.				
497	(b) ASME Y14.5, Dimensioning and Tolerancing.				
<ul><li>498</li><li>499</li><li>500</li></ul>	(c) ISO 10012-2003 "Requirements for the Measurement Processes and Measuring Equipment", excluding paragraph 7.3.1 of ISO 10012-2003, and adding the requirements that "The collective uncertainty of the measurement standards shall not exceed 25 percent of the acceptable tolerance for each characteristic being calibrated. The contractor's calibration system description may include provisions for deviating from the uncertainty requirements, provided the adequacy of the calibration is not degraded. The contractor shall be responsible for assuring that the sources providing calibration services, other than U.S. National Bureau of Standards or DoD laboratories, are capable of performing the required service to the satisfaction of this ISO standard. Certificates or reports from other than the U.S. National Bureau of Standards (NBS) or DoD laboratory shall attest to the				
<ul><li>501</li><li>502</li><li>503</li></ul>					
504	(d) National Bureau of Standards FED-STD-H28, Screw Thread Standards for Federal Services.				
505	(e) American Society for Testing Materials (ASTM) Standards.				
506 507	(f) ASTM E8/E8M – Standard Test Methods for Tension Testing of Metallic Materials.				
508	(g) ASTM E10 – Standard Test Method for Brinell Hardness of Metallic Materials.				
509	(h) ASTM E18 - Standard Test Methods for Rockwell Hardness of Metallic Materials.				
510	(i) International Organization for Standardization (ISO) 9000 "Quality Management Systems				
511 512 513	(3) Requirements:				
514	(a) Items with a technical data package that is complete for manufacture (e.g., Government drawing,				
515	(i) Machined surfaces of parts specified to a surface roughness value shall be examined in accordance with ASME B46.1 to determine conformance of surface roughness to a specified value.				
516 517	(ii) Product threads shall be examined in accordance with FED-STD-H28.				
518 519 520	(iii) Specified dimensional and geometric tolerances shall be measured using only calibrated measuring equipment that is certified and traceable to National Institute of Standards and Technology (NIST) for accuracy.				
521	(iv) Testing shall be in accordance with applicable ASTM standards				
	(b) Finished products shall be uniform in quality and condition; and clean, smooth and free				

(b) Finished products shall be uniform in quality and condition; and clean, smooth and free fromcale, burrs, slivers, sharp edges (unless a tech**h**&cal requirement), ragged or torn edges, and defects considered detrimental to serviceability of product.

- 522 (4) Quality Assurance Provisions:
- 523 (a) Sampling for quality conformance inspection shall be as specified in the contract.
- (b) The following classification of characteristics shall apply, unless otherwise specified:Sampling for quality conformance inspection shall be as specified in the contracts.
- 525

(i) Critical:

- 526
- 527 (a) Diametrical and linear dimensions having a total tolerance of 0.001 inch (0.025 MM) or less.
- 528 (b) Surface finishes having a 16 rms value or less.
- 529 (c) Geometric Tolerances having a tolerance of 0.002 inch (0.051 MM) or less.
- (d) Nondestructive tests Magnetic particle inspection, Liquid penetrant inspection, Ultrasonic testing,
   Radiographic testing, etc.
- 532 (ii) Major:
- a) Diametrical and linear dimensions having a total tolerance greater than 0.001 inch (0.025 MM) up to and
   including 0.005 inch (0.1270 MM).
- b) Surface finishes having specified rms values over 16 but less than or equal to 63.
- c) Geometric Tolerance having a tolerance greater than 0.002 inch (0.051 MM) and equal to or less than
   0.008 inch (0.2032 MM).
- <sup>538</sup> d) Threads specified to Class 3 tolerances.
- 539 (iii) Minor:
- <sup>540</sup> a) Diametrical and linear dimensions having a total tolerance in excess of 0.005 inch (0.1270 MM).
- b) Surface finishes specified to rms values in excess of 63.
- 543 (c) Visual and dimensional characteristics that are found to be nonconforming with the requirements of the
- applicable drawing and the requirements are contractual non-conformances.
- (d) Chemical Test Lot For chemical analysis, a test lot shall consist of one heat or melt of material
   regardless of product sizes/shapes produced.
- (e) Mechanical Test Lot For mechanical testing, when heat treatment is a technical requirement, a lot shallconsist of:

- 549 (e) Mechanical Test Lot For mechanical testing, when heat treatment is a technical requirement, a lot shall consist of:
- 550
  - (i) One size/shape of "as received" material from a "Chemical Test Lot", or
- 551
- (ii) Each heat treats batch or continuous furnace run of end items from a "Chemical Test Lot".
- 553
- 554 (f) Material Certification Written certification shall state that the material used conforms to the specification
- 555 requirements and that test reports are on file. The material manufacturer's certificate of test for each heat or
- 556 melt of material used in the manufacture of inspection lot product is required. The certificate shall show that the test results are in accordance with specification requirement and shall be entered into the inspection
- 557 record. When a Certificate of Quality Compliance (COQC) is a requirement, the material certification:
- 558
- (i) Shall be signed by an authorized company officer or contractor representative responsible for Quality
- 559 Assurance;
- <sup>560</sup> (ii) Shall include actual test/inspection results; and
- <sup>561</sup> (iii) Shall include documentation for all required processes.
- 562

(g) Metallic Products: Products produced from "as received" material, or from material purchased in

accordance with technical requirements of the contract/order, including products to be heat treated during the

manufacturing cycle, shall require certificates (test report results) or mill source certification; and shall be

verified by the Contractor for conformance with the requirements of the applicable material specification,

- including conformance with the properties for the type, grade, class, condition ordered. Inconclusive
- certification will require verification testing in accordance with the applicable specification and shall be performed on the chemical test lot and mechanical test lot of any particular material received; and test report
- $_{570}$  results shall form part of the contract inspection records.
- 571
- (i) Heat Treated Parts: Those articles which during the manufacturing cycle have been heat treated as may be required by drawing to obtain desired mechanical properties must be tensile and/or hardness tested as
- 573 applicable to assure conformance to the drawing requirements.
- 574
- 575 (ii) When necessary due to product size, tensile test coupons may be taken from the same material from
- 576 which the part is made. Test coupons shall be the same thickness as the maximum section of the part being heat treated and shall be subjected to the same heating and cooling cycles performed in the heat treatment of 577 the parts.
- 578
- 578
- 579 (h) Non-metallic Products: Test certificates from the raw material producer or source certification shall be
- <sup>580</sup> examined by the Contractor for conformance to the applicable material application. The certification received
- <sup>581</sup> from the material producer/supplier may be the sole basis for acceptance when the certificate establishes that
- <sup>582</sup> the material meets the requirements of the applicable specifications. If the certificate is not complete,
- additional testing must be performed or data obtained to establish that material meets the requirements of the
   applicable specifications.
  - (i) Surface Finishes and Treatments/Metallic Coatings:

584 585 586 587 588	(a) Plating, Surface Finishes and Treatments: Samples shall be selected, examined and tested in accordance with requirements of the applicable finish specification cited within technical documents of the contract with the acceptance/rejection criteria of the specification applying. In lieu of specific testing inspection criteria, the Contractor may furnish the plating contractor's certification with inspection results attached as objective quality evidence of surface finish conformance with specified requirements.
589	
590 591	(b) When hydrogen embrittlement relief treatment is required, the Contractor shall include on the certification a statement that product was so treated by baking at the temperature and time required.
592	(j) Examination for Preparation for Delivery - Examination of the preparation for delivery shall be
593	performed to determine conformance with contractual requirements.
594	
595	(End of TQ Requirement)
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## RQ007: QUALIFIED MANUFACTURERS LIST (QML) INTEGRATED CIRCUITS, HYBRID MICROCIRCUITS, AND SEMICONDUCTOR DEVICES – DLA MARITIME

602

(1) This is a QML item. Military specification MIL-M-38510, MIL-PRF-38534, or MIL-PRF-38535,
MIL-PRF-19500 apply, as applicable.

605

606 (2) QML item(s) shall be in strict conformance to the military specification referenced in the item 607 description of the solicitation/contracting, including applicable revisions and slash sheets.

608

609 (3) The contractor shall provide a certificate of conformance and adequate supply chain traceability

- 610 documentation (CoC/T), IAW the applicable military specification referenced in paragraph one. The
- 611 CoC/T documentation must also reference the contract number. Failure to provide adequate CoC/T will
- 612 result in the rejection of the offeror.
- 613
- 614 (4) If the contract requires inspection and acceptance at origin, the contractor shall furnish the original
- and two copies of the CoC/T to the Government quality assurance representative (QAR) with the items
- 616 offered for acceptance. The CoC/T must clearly reference the applicable contract number. Upon
- 617 acceptance, the QAR shall sign all copies indicating approval of the certification and acceptance of the
- 618 supplies. The contractor shall email the signed copy to DLA Land and Maritime at
- Maritime.CDAP.Monitor@dla.mil. The second copy shall be retained by the QAR. The original shallbe maintained by the contractor.
- 621

622 (5) If the contract requires inspection and acceptance at destination, the Contractor shall email one copy 623 of the CoC/T to DLA Land and Maritime at Maritime.CDAP.Monitor@dla.mil upon shipment/delivery.

- 624 The CoC/T must clearly reference the applicable contract number.
- 625
- 626
- 627 628

(End of TQ Requirement)

#### 629 **RQ008: WARRANTY OF INDUSTRIAL PLANT EQUIPMENT (IPE) FEDERAL SUPPLY** 630 **GROUP** (FSG) 34

631

### (1) The contractor warrants that for one year all supplies furnished under this contract will be free from

632 633 defects in material and workmanship and will conform to all requirements of this contract. Warranty 634 period begins from the date of acceptance.

635 (2) Any supplies or parts corrected or furnished in replacement by the contractor shall be subject to the 636 conditions to the same extent as supplies initially delivered. This warranty shall be equal in duration to 637 one year and shall run from the date of delivery of the corrected or replaced supplies.

638 (3) When the machine is inoperable because of a defect, deficiency and/or nonconformance subject to

- 639 the contractor's warranty, and after the contractor has received written notice of the defect, deficiency or
- 640 nonconformance, the warranty shall be extended for the time period during which the machine was 641 inoperable (i.e., length of time from when contractor receives notification until machine is operable.)
- 642 (4) The contractor shall not be obligated to correct or replace supplies if the facilities, tooling, drawings,
- 643 or other equipment or supplies necessary to accomplish the correction or replacement have been made
- unavailable to the contractor by action of the Government. In the event that correction or replacement 644

645 has been directed, the contractor shall promptly notify the contracting officer, in writing, of the non-

646 availability.

647 (5) The contractor shall also prepare and furnish to the Government data and reports applicable to any

648 correction required (including revision and updating of all affected data called for under this contract) at

649 no increase in the contract price.

650 (6) When supplies are returned to the contractor, the contractor shall bear the transportation costs from

651 the place of delivery specified in the contract (irrespective of the free on board point, or the point of

acceptance) to the contractor's plant and return. When defective items are returned to the contractor from 652 other than the place of delivery specified in the contract, or when the Government exercises alternate 653

- remedies, the contractor's liability for transportation charges incurred shall not exceed an amount equal 654
- to the cost of transportation by the usual commercial method of shipment between the place of delivery 655
- 656 specified in the contract and the contractor's plant and subsequent return.
- 657 (7) The warranties expressed herein are in lieu of any implied warranties of merchantability and "fitness 658 for a particular purpose".
- 659 (8) Remedies available to the Government.
- 660 (a) In the event of a breach of the contractor's warranty, the Government may, at no increase in 661 contract price
- 662 (i) Require the contractor, at the place of delivery specified in the contract (irrespective of the 663 F.O.B. point or point of acceptance), or at the contractor's plant, to repair or replace, at the contractor's election, defective or nonconforming supplies, or 664

- (ii) Require the contractor to furnish at the contractor's plant the materials or parts andinstallation instructions required to successfully accomplish the correction.
- (iii) Where it is impracticable for the Government to pursue remedies at (i) and (ii), the
  Government may arrange for the repair or replacement of defective or nonconforming supplies
  by the Government or by another source at the contractor's expense. Where the Government is to
  accomplish the repair, the contractor at the Government's option will furnish the material or parts
- and the instruction required to successfully accomplish the repair.
- (9) If the contracting officer does not require correction or replacement of defective or nonconforming
  supplies or the contractor is not obligated to correct or replace under paragraph (4) the Government shall
  be entitled to an equitable reduction in the contract price.
- 675 (10) The contracting officer shall notify the contractor in writing of any breach of the warranty in
- 676 paragraph (b) of this clause within a reasonable period, but not later than 45 days after discovery of the
- 677 defect. The contractor shall submit to the contracting officer a written recommendation within two
- 678 working days as to the corrective action required to remedy the breach. After the notice of breach, but
- not later than five days after receipt of the contractor's recommendation for corrective action, the
- 680 contracting officer may, in writing, direct correction or replacements in paragraph (8)(a) and the 681 contractor shall comply with this direction within five days of receipt. If it is later determined that the
- 682 contractor did not breach the warranty in paragraphs (1) and (b) the contract price will be equitably
- 683 adjusted.
- (11) If supplies are corrected or replaced, the period for notification of a breach of the Contractor's
   warranty in paragraph 10 shall be 45 days from the discovery of the defect.
- (12) The rights and remedies of the Government provided in this clause are in addition to and do notlimit any rights afforded to the Government by any other clause of the contract.
- (13) The contractor shall be liable for the reasonable costs of disassembly and/or reassembly of larger
   items when it is necessary to remove the supplies to be inspected and/or returned for correction or
   replacement.
- 691 (End of TQ Requirement)

#### 693 **RQ009: INSPECTION AND ACCEPTANCE AT ORIGIN**

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   696 The inspection location for supplies is the awardee's CAGE CODE address unless otherwise indicated in the contract/purchase order. Inspection will be conducted by the Government's Quality Assurance
- Representative (QAR). Inspection of packaging, if required, may be conducted at the packaging location
- 697 Representative (QAR). Inspection of packaging, if required, may be conducted at the packaging location cited in the award
- 698 cited in the award.

### 699 SECTION I (All Awards)

- a. Objective evidence of conformance with all contract quality assurance requirements must be present at the inspection location. When requested, manufacturer drawings and technical information and
- complete records of all inspection work performed to verify that the supplies meet technical
- requirements shall be provided. If required to determine conformity with contract requirements,subcontractor records shall also be provided.
- b. Objective evidence to establish the location of the actual manufacturing source may also be requested to
- confirm the end product country of origin and/or business size of the manufacturer.
- c. If the supplier is not the manufacturer of the supplies, objective evidence must be furnished to establish
   the supplies were produced by an approved manufacturer or approved source.
- d. The QAR is required to notify the Post Award Administrator (PCO), if at time of Government Source Inspection (GSI), the QAR is denied access to the offeror's facility. If supplies being provided are
- described only by manufacturer's name/CAGE Code and part number, objective evidence must be
   furnished to establish that the supplies were manufactured under the direction of or under agreement
   with the CAGE Code of the part number offered.
- 711 f. The QAR may require additional examinations and tests to determine:
- 712
  713
  i. Completeness of item
- 714 ii. Material is new and unused
- 715 iii. Absence of corrosion
- 716 iv. Contamination or deterioration
- v. Correct identification/item marking
- 717 vi. Correct packaging
  - vii. Absence of any damage
- 718 viii. Compliance with preparation for delivery

SECTION II (Surplus Awards)

- a. The QAR may require examinations and tests to determine conformance as referred to in Section I (f) above.
- b. The item shall be in the original packaging and/or package markings of each item of supply shall be visually verified to previous Government contract number and part number by the QAR prior to packaging for delivery. Any deviation shall be cause for rejection of the item.
- c. Unless the solicitation states otherwise, offerors of surplus material are authorized to open packages, inspect material, and reseal packages to verify material conforms to conditions of the contract. Each time this is accomplished, the offeror's authorized representative or inspector must sign documentation showing where they resealed the package and annotate the date of inspection. The Procuring Activity may add additional inspection requirements based on the evaluation of the surplus offer. Such additional requirements will be identified before award or at time of issuing a unilateral purchase order (offer).

719	RQ010: DATA NAME PLATES		
720			
721	(1) The most current version of military standard (MIL-STD) 130 is applicable with the exception of		
722	paragraphs 4.1, 4.5, 4.6, 4.11 and 4.13. Data name plates shall be made of minimum 22-gauge		
723	corrosion-resisting metal and attached to each item by rivets, screws, or welding in such a manner as to		
724	meet the applicable National Sanitation Foundation sanitary requirements for this equipment. The plate		
725	shall contain the following information stamped, engraved or applied by photosensitive means.		
726			
727	a) National stock number		
728			
729	b) Procurement Instrument Identification Number		
730			
731	c) Specification data		
732			
733	d) Manufacturer's name, address, phone number		
734			
735	e) Supplier's name, address, phone number		
736 737	f) Manufacturar's model number		
738	f) Manufacturer's model number		
738 739	g) DIC approved manual number		
740	g) Die approved manual number		
741	(2) Each plate shall be placed so that it is readily visible to the operator during normal operating use.		
742	Each plate shall be placed in a manner as to not adversely affect the life and utility of the item.		
743	Luch place shall be placed in a mainter as to not day ensery arrest the fire and damy of the item.		
744	(End of TQ Requirement)		
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#### RQ011: REMOVAL OF GOVERNMENT IDENTIFICATION FROM NON-ACCEPTED SUPPLIES

751	
752	The Contractor shall remove or obliterate from a rejected end item and its packing and packaging,
753	any marking, symbol, or other representation that the end item or any part of it has been produced or
754	manufactured for the United States Government. Removal or obliteration shall be accomplished prior to
755	any donation, sale, or disposal in commercial channels.
756	
757	(End of TQ Requirement)
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# RQ012: QUALIFIED PRODUCTS LIST (QPL) CONNECTOR ASSEMBLIES AND QPL ELECTRICAL CONTACTS

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## This is a qualified item. DLA Directive (DLAD) Procurement Note "H01 Qualified Products List

- This is a qualified item. DLA Directive (DLAD) Procurement Note "H01 Qualified Products List
   (QPL) for Federal Supply Class (FSC) 5935 Connector Assemblies and Contacts" applies. The full text
- 767 of H01 is in the DLAD Procurement Notes located on the Web at:
- 768 http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx.
- 769770 (End of TQ Requirement)
- 771
- 772 773

#### 774 RQ013: QUALIFIED SUPPLIERS LIST OF MANUFACTURERS (QSLM) FOR GUN PARTS

775

This is a qualified item. DLA Directive (DLAD) Procurement Note "M02 Qualified Suppliers List of Manufacturers (QSLM) for Gun Parts Federal Supply Class (FSCs) 1005, 1010, 1015, 1025, 1055, and 1095" applies. The full text of M02 is in the DLAD Procurement Notes located on the Web at:
http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx.
(End of TQ Requirement)
783

# RQ014: QUALIFIED SUPPLIERS LIST OF DISTRIBUTORS (QSLD) AND QUALIFIED TESTING SUPPLIERS LIST (QTSL) FOR FEDERAL SUPPLY CLASS (FSC) 5961 SEMICONDUCTORS AND HARDWARE DEVICES AND FSC 5962 ELECTRONIC MICROCIRCUITS

This is a qualified item. The DLA Directive (DLAD) Procurement Note "M01 Qualified Suppliers for
Federal Supply Class (FSC) 5961 Semiconductors and Hardware Devices and FSC 5962 Electronic
Microcircuits" applies. The full text of M01 is in the DLAD Procurement Notes located on the Web at:
<a href="http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx">http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx</a>.
(End of TQ Requirement)

# RQ015: QUALIFIED SUPPLIERS LIST FOR MANUFACTURERS (QSLM)/QUALIFIED SUPPLIERS LIST FOR DISTRIBUTORS FOR TROOP SUPPORT

- 800
- 801 This is a qualified item. The DLA Directive (DLAD) Procurement Note "M03 Qualified Suppliers List
- 802 for Manufacturers (QSLM)/Qualified Suppliers List for Distributors (QSLD) for Troop Support"
- applies. The full text of procurement note M03 can be found in the DLAD Procurement Notes located
- 804 on the Web at: <u>http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx.</u>
- 805 (End of TQ Requirement)
- 806

# 807 RQ016: COMPONENT QUALIFIED PRODUCTS LISTS (QPL)/QUALFIED 808 MANUFACTURERS LISTS (QML)

- 809
- 810 This is a qualified item. The item contains one or more components defined by a specification(s) with
- an associated Qualified Products List (QPL) or Qualified Manufacturers List (QML). The DLA
- 812 Directive (DLAD) Procurement Note "H02 Component Qualified Products List (QPL)/Qualified
- 813 Manufacturers List (QML)" applies. The full text of H02 can be found in the DLAD Procurement Notes
- 814 located on the Web at: http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx.

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(End of TQ Requirement)

817	RQ017: PHYSICAL IDENTIFICATION/BARE ITEM MARKNG
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819	(1) Unless authorized by exclusions listed below, items shall be marked as specified in the current
820	military standard 130 (MIL-STD-130). The following supplemental marking requirements shall take
821	precedence in case of conflict with MIL-STD-130:
822	
823	(a) Unless the design control document specifically cites other marking requirements, the item will
824	be considered too small to mark under the conditions listed below (however, IP027 Packing and
825	Marking Requirements for Federal Stock Class (FSC) 5961 and Semiconductors and Hardware
826	Devices and FSC 5962 Electronic Microcircuits) applies:
827	
828	(2) For federal supply classes (FSCs) 5905, 5910, 5935, 5961, 5962, and 5999, items smaller than .100
829	inch in diameter and .250 inch in length or .100-inch square X .250 inch in length, exclusive of wire
830	leads, will not be marked.
831	
832	(3) Items from other FSCs will not be marked if the item is smaller than .250 inch in diameter X .500-
833	inch-long or .250-inch square X .500-inch-long, exclusive of wire leads.
834	
835	(4) Restrictions (1) and (2) above will not preclude marking of items of smaller dimensions if it is the
836	manufacturer's standard practice to do so.
837	
838	(a) No other physical item marking exclusions are authorized unless specified by MIL-STD-130.
839	
840	(End of TQ Requirement)
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# 845 RQ018: CONTRACTOR RETENTION OF SUPPLY CHAIN TRACEABILITY 846 DOCUMENTATION (AUG 2016)

- 847 This item requires supply chain traceability documentation in accordance with DLA Directive (DLAD)
- 848 Procurement Note "C03 Contractor Retention of Supply Chain Traceability Documentation (AUG
- 849 2016)". The full text of C03 can be found in the DLAD Procurement Notes located on the Web at:
- 850 http://www.dla.mil/HQ/Acquisition/Offers/eProcurement.aspx.

851	(End of TQ Requirement)
0.51	(Lind of TQ Requirement)

#### 853 RQ019: FEDERAL AVIATION ADMINISTRATION (FAA) AIRWORTHINESS APPROVAL

1. This item has been identified as being used on commercial certified aviation aircraft. Parts are

855 required to be manufactured by an FAA approved manufacturer. The Supplier shall prepare and furnish

856 with the shipment an FAA 8130-3, Certificate of Conformance (CoC) equivalent in compliance with the

857 CDRL, EASA Form 1, or TCCA Form One for delivered parts requiring FAA approval in the civil

- aviation sector in compliance with 14 CFR part 21, "Certification Procedures for Parts and Products
- 859 with a "statement certifying "ALL" items furnished on the contract are "Serviceable or Airworthy, ready
- 860 for installation in New, Repaired, Overhauled, Modified, Inspected/Tested" condition, in conformity to
- approved design data, and are in a condition for safe operation (i.e. airworthy) and are in "FULL"
- 862 COMPLIANCE" with all specifications, technical data and contract requirements.
- 863 2. Material provided by a dealer/distributor must provide traceability documentation as an
- 864 approved/licensed distributor of the original equipment manufacturer. Traceability documentation may
- 865 be requested by the Acquisition Specialist either prior to or subsequent to award.
- 866 3. Material is to be new and unused. "FAA Certified Part" marking/sticker is required on the outside of867 the packaging.

(End of TQ Requirement)

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# **RT001: MEASURING AND TEST EQUIPMENT**871

872	Gauges and other measuring and testing equipment used for product acceptance shall conform to
873	specified technical requirements and shall be calibrated in accordance with International Organization
874	for Standardization (ISO) 10012-2003 "Requirements for the Measurement Processes and Measuring
875	Equipment", excluding paragraph 7.3.1 of ISO 10012-2003, and adding the requirements that "The
876	collective uncertainty of the measurement standards shall not exceed 25 percent of the acceptable
877	tolerance for each characteristic being calibrated. The contractor's calibration system description may
878	include provisions for deviating from the uncertainty requirements, provided the adequacy of the calibration is not degraded. The contractor shall be responsible for assuring that the sources providing
879	calibration services, other than U.S. National Bureau of Standards or DoD laboratories, are capable of performing the required service to the satisfaction of this ISO standard. Certificates or reports from
880 881	other than the U.S. National Bureau of Standards (NBS) or DoD laboratory shall attest to the fact that the measurement standards used in obtaining the results are traceable."
882	(End of TQ Requirement)
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