AMEN	DMENT OF SOLICITATION	MODIFICATION C	OF CONTRACT	1.	CONTRACT ID C	ODE	PAGE 1 OF 2
2. AMENDMEN P00018	IT/MODIFICATION NO.	3. EFFECTIVE DATE See Blk. 16C	4. REQUISITION/PUR See Block 14	CHASI	E REQ. NO.	5. PROJEC	ΓNO. (If applicable)
700 ROBBINS A PHILADELPHIA USA Initiator: Russel	JPPORT SUPPLY CHAIN AVENUE PA 19111-5096	.Manuel@dla.mil	7. ADMINISTERED BY DCMA DAYTON BUILDING 30 ARE/ 1725 VAN PATTON WRIGHT PATTERS USA	A A DR		CODE	S3605A
	ADDRESS OF CONTRACTOR (No., street,	county, State and ZIP Code)		(X)	9A. AMENDMEN		ATION NO.
Packaging 225 W Morga	GROUP, LLC DBA Ameriqual n Ave Ste C IN 47710-2515			x	10A. MODIFICA	TION OF CONT 17-D-Z113	RACT/ORDER NO.
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	D. OTHER (Specify type of modification and	d authority)					
	ANT: Contractor X is not,	is required to sign this			·	es to the iss	uing office.
See Cont	ON OF AMENDMENT/MODIFICATION (Orgonication Sheet ded herein, all terms and conditions of the d D TITLE OF SIGNER (<i>Type or print</i>)			nged, r	emains unchanged	d and in full forc	
15B. CONTRAC	CTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES O	F AME	RICA		16C. DATE SIGNED
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(Si	gnature of person authorized to sign)		(Signatu	re of C	ontracting Officer)		

CONTINUATION SHEET

I. The following change applies to Tab 5, Technical Data Package (TDP): Inspection Optimization: Residual Gas and Internal Pressure testing of MRE pouches by Contractor

For six months, starting one week after the date of this modification, "QUALITY ASSURANCE PROVISIONS (PACKAGING AND PACKING MATERIALS), A. Packaging, (2) Filled and sealed pouch testing" located in Section E-3-A-1 of the TDP is temporarily amended, allowing the contractor to submit post-retort in-process inspection results for thermally stabilized MRE lots in lieu of performing an end item exam on the finished product.

The following text shall apply to for the duration of this six month modification: After "(2) Filled and sealed pouch testing" located in TDP, Tab 5, pages 52 and 53 of 84, insert the two following paragraphs:

"a. In lieu of an end item exam of filled and sealed thermoprocessed, high-pressure processed or hot-fill processed pouches for residual gas volume and internal pressure characteristics, the contractor may submit a certificate of compliance based on post-process in-process inspection results as evidence that each lot conforms with the requirements of the specification, under the condition that inspection level of post process pouches equals or exceeds the inspection levels as outlined in this section for end item exam."

"b. Any corrective actions shall be taken in accordance to the approved QSP for these defects noted during the inprocess exam of post-process MRE pouches. A COC shall be provided with the thermoprocessed, high-pressure processed, or hotfill processed pouches lot submittal that certifies the in-process data of the thermoprocessed, high-pressure processed, or hot-fill processed pouches lot has been reviewed by QA and meets the requirements of the contract. The in-process data shall be made available to the GQAR upon request."

II. Inspection Optimization: Assembled Meal Bag Exam by Contractor The following change applies to ACR-M-038:

Meal Bag Exam

For six months, starting one week after the date of this modification, Section E-C-(4): "Assembled Meal Bag Examination" is temporarily amended to allow the contractor to submit in-process inspection results of sub assembled menu lots in lieu of performing contractor end item exam on the assembled end item meal bag cases. Government verification inspection procedures will not be temporarily amended.

After section E-C-(4), Insert: "In lieu of an end item exam of assembled meal bags for defects listed in Table VIII, the contractor may submit a certificate of compliance based on in-process inspection results as evidence of conformance of each sub assembled MRE menu lot that is used in the Meal Bag Assembled Lot. The inspection level of the sub assembled MRE menu bags shall equal or exceeds the inspection levels specified. Corrective actions shall be taken in accordance with the documented and approved Quality System plan for defects noted during in-process exam of sub assembled MRE menus. A COC, as evidence of conformance, shall be provided with the Assembled Case lot submittal that certifies that the in-process data of the sub assembled MRE menu's has been reviewed and meets the requirements of the contract. The in-process data shall be made available upon request to the GQAR".

Seal Testing.

For six months, starting one week after the date of this modification, Section E-D-(1)-d is temporarily amended, allowing the contractor (Ameriqual) to submit in-process inspection results in lieu of performing an end item seal strength test. Government verification inspection procedures will not be temporarily amended.

After Section E-D-(1)-d, insert: "In lieu of an end item exam of seal testing (seal strength or internal pressure), as specified in Section E-D-(1)-d. the contractor may submit a certificate of compliance based on in-process SPC inspection results as evidence of seal strength conformance of the closure seal under the condition that the number of meal bag closure seals tested equals or exceeds the required number of closure seals tested under the inspection level outlined in section E-D-(1)-d. Corrective actions shall be taken in accordance with the documented and approved Quality System plan for defects noted during in-process exam of sub assembled MRE menu's. A COC shall be provided with the Assembled Case lot submittal that certifies the in-process data of sub assembled MRE menus has been reviewed and meets the requirements of the contract. The in-process data shall be made available upon request to the GQAR."

Shipping Container and Marking Examination

For six months, starting one week after the date of this modification, Section E-E-1 "Shipping Container and Marking Examination" is temporarily amended, allowing the contractor to submit in-process inspection results in lieu of performing an end item exam.

After Section E-E-(1), insert: "In lieu of an end item exam of "Shipping Container and Marking Examination" for defects 104, 105, 203 listed in Table IX, the contractor may submit a certificate of compliance based on in-process inspection results as evidence of conformance that the Assembled Meal Case Lot is free of defects 104, 105 and 203 under the condition that the number of shipping containers inspected during in-process inspection equals or exceeds the number of shipping containers required for pertinent acceptable quality level of the end item inspection. Corrective actions shall be taken in accordance with the documented and approved Quality System Plan for defects noted during in-process exam of Assembled Meal Cases. A COC shall be provided with the Assembled Case lot submittal that certifies the in-process data Assembled Meal Cases has been reviewed and meets the requirements of the contract. The in process data shall be made available upon request to the GQAR."