AMEN	NDMENT OF SOLICITATION	I/MODIFICATION	OF CONTRACT	1.0	K	טטב	PAGE 1 OF 4
2. AMENDMENT/MODIFICATION NO. 200015		3. EFFECTIVE DATE See Blk. 16C	4. REQUISITION/PURO See Block 14	L CHASE	HASE REQ. NO. 5. PROJE		T NO. (If applicable)
6. ISSUED BY	CODE	SPE3S1	7. ADMINISTERED BY (If	other t	han Item 6)	CODE	S1403A
700 ROBBINS A PHILADELPHIA USA Initiator: Stever	SUPPLY CHAIN AVENUE A PA 19111-5096	DCMA CHICAGO 1523 WEST CENTRAL ROAD ARLINGTON HEIGHTS IL 60005-2451 USA					
8. NAME AND	ADDRESS OF CONTRACTOR (No., street	, county, State and ZIP	Code)	(X)	9A. AMENDMEN	T OF SOLICITA	ATION NO.
					9B. DATED (SEE	E ITEM 11)	
2770 Ś 171st	= 1						
NEW BERLIN USA	NWI 53151-3510		Х	10A. MODIFICATION OF CONTRACT/ORDER NO. SPE3S1-17-D-Z121 10B. DATED (SEE ITEM 13)			
					IUB. DATED (SI	ŕ	20
CODE 1KFP	7 FAC	CILITY CODE				2016 DEC 2	
	11. THIS ITEM	ONLY APPLIES TO A	MENDMENTS OF SO	LICI	TATIONS		
Offers must ack (a) By completin or (c) By separa PLACE DESIGA amendment you amendment, and 12. ACCOUN	A. THIS CHANGE ORDER IS ISSUED PUR IN ITEM 10A. B. THE ABOVE NUMBERED CONTRACT/OR	ne hour and date specified in t copies of the amendment to the solicitation and amendn DR TO THE HOUR AND DATE uch change may be made by to specified. APPLIES ONLY TO MO S THE CONTRACT/OI SUANT TO: (Specify author DER IS MODIFIED TO REFLEC	he solicitation or as amende ; (b) By acknowledging receinent numbers. FAILURE OF SPECIFIED MAY RESULT I elegram or letter, provided ea DDIFICATIONS OF CREER NO. AS DESCI	od, by or of the YOUR N REJECT TeleControl ONTFRIBE	is amendment on ACKNOWLEDGMISCTION OF YOUR gram or letter make	methods: each copy of the ENT TO BE REC OFFER. If by v es reference to t RS,	CEIVED AT THE irrue of this he solicitation and this he solicitation and this
X	date, etc.) SET FORTH IN ITEM 14, PURSI C. THIS SUPPLEMENTAL AGREEMENT IS	JANT TO THE AUTHORITY OF	FAR 43.103 (b).				
	D. OTHER (Specify type of modification	n and authority)					
E. IMPORT	ANT: Contractor X is not,	is required to sign this	document and return		copie	es to the issu	uing office.
See Cont	tinuation Sheet ided herein, all terms and conditions of the do			ged, re	emains unchanged	and in full force	e and effect.
15B. CONTRAC	CTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES OF	AME	RICA		16C. DATE SIGNED
							2020 NOV 30

(Signature of person authorized to sign)

(Signature of Contracting Officer)

SPE3S1-17-D-Z121 / P00015

SECTION B - SUPPLIES OR SERVICES AND PRICES OR COSTS

- I. The following changes apply to Contract SPE3S1-17-D-Z121 at no additional cost:
- A. Solicitation SPE3S1-16-R-0010, page 27 of 105, B. 2., after "2. Food Safety and Foreign Material:", delete text up to "3. Container Integrity Defects:" in entirety and insert:
- (a) All corrective actions performed on product due to foreign material and/or processed/unprocessed container mix-ups must be approved by FTR. FTR approval may be accomplished by means of one the two following methods, the methods being subject to change as determined by the contracting officer to be necessary for determining FTR approval:

METHOD 1:

All corrective actions performed on product due to foreign material and/or processed/unprocessed container mix-ups shall be submitted by the contractor to the GQAR for review and acceptability determination. This requirement only applies to contractor facilities that are producing product and/or placing food product into finished component packaging.

If the GQAR determines that the corrective action plan is acceptable, the contractor shall submit a "foreign material notification" or "unprocessed container notification" to FTR, prior to offering the lot for Government inspection. The notification shall include the corrective action plan, the GQAR's recommendation pertaining to the plan, and supporting documentation. FTR shall issue written authorization for offer of the lot for Government inspection.

If the GOAR determines that the correction actions are not acceptable and GOAR and the contractor cannot agree to an alternate plan for remediation, the contractor shall submit a corrective action/remediation plan and supporting documentation to FTR for resolution.

Standard rework procedures (SRP) for specific foreign material situations may be addressed under the contractor's documented QSP, Section XII - Corrective and Preventive Action Program. (see E-4-G.B.6.). SRP's shall only be submitted to DLA for foreign material inherent to a specific food product or ingredient. Screws, plastic pieces, bandages, metal fragments, glass, etc., are not inherent to ingredients used in food products and a SRP for these types of foreign material shall not be submitted to DLA for consideration and approval. SRPs submitted to DLA for review and approval shall have a title beginning with "Standard Rework Procedure for...". SRPs may be referenced, as applicable, in the corrective action plan that he contractor provides for a specific instance (along with any relevant specific details).

All preventive and corrective actions documented by, proposed by, and conducted by the contractor shall conform to the regulations promulgated by the applicable regulatory agency (FDA, USDA-FSIS, USDC). When a contractor is required by regulation to notify a regulatory agency regarding foreign material and/or processed/unprocessed container mix ups, it shall be the responsibility of the contractor to present to the GQAR and DLA verification of conformance to the applicable agency's regulations.

In all cases, it is recommended that the GQAR be notified as soon as possible if and when incidents involving the finding by the contractor of foreign material in product and/or product ingredients.

METHOD 2:

The contractor shall submit a corrective action plan and supporting documentation to FTR for resolution.

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SECTION B - SUPPLIES OR SERVICES AND PRICES OR COSTS (CONTINUED)

Standard rework procedures (SRP) for specific foreign material situations may be addressed under the contractor's documented QSP, Section XII - Corrective and Preventive Action Program. (see E-4-G.B.6.). SRPs may be referenced, as applicable, in the corrective action plan that the contractor provides for a specific instance (along with any relevant specific details).

All preventive and corrective actions documented by, proposed by, and conducted by the contractor shall conform to the regulations promulgated by the applicable regulatory agency (FDA, USDA-FSIS, USDC). When a contractor is required by regulation to notify a regulatory agency regarding foreign material and/or processed/unprocessed container mix ups, it shall be the responsibility of the contractor to present to the GQAR and to DLA verification of conformance to the applicable agency's regulations.

In all cases, it is recommended that the GQAR be notified as soon as possible if and when incidents involving the finding by the contractor of foreign material in product and/or product ingredients.

(b) The GQAR shall be notified, and documentation provided, when any finished product intended (or initially intended) to be offered to the Government has been produced using a bulk product or ingredient product lot(s) (or portion thereof) that has, at any time, been identified as containing or having contained foreign material. This requirement only applies to contractor facilities that are producing product and/or placing food product into finished component packaging. The documentation shall identify the foreign material and all corrective actions taken to render the bulk/ingredient product serviceable, including, but not limited to segregation and removal of portions of the bulk/ingredient product. The GQAR shall determine if the corrective actions taken render the bulk/ingredient product serviceable, the contractor shall submit a notification, to include the corrective action plan and supporting documentation, to FTR prior to offering any related finished product lots for Government inspection.

When the GQAR determines that the actions taken do not render the bulk/ingredient product to be serviceable and an alternate plan for remediation cannot be agreed upon by the GQAR and the contractor, the contractor shall submit a corrective action plan and supporting documentation to FTR for resolution.

Standard rework procedures (SRP) for specific foreign material situations may be addressed under the contractor's documented QSP Section XII - Corrective and Preventive Action Program (see E-4-G, B, 6). SRP's shall only be submitted to DLA for foreign material inherent to a specific food product or ingredient. Screws, washers, plastic pieces, bandages, metal fragments, glass, etc., are not inherent to ingredients used in food products and a SRP for these types of foreign material shall not be submitted to DLA for consideration and approval. SRPs submitted to DLA for review and approval shall have a title beginning with "Standard Rework Procedure for...". These SRPs may be referenced, as applicable, in the corrective action plan that the contractor provides for a specific instance (along with any relevant specific details).

All preventive and corrective actions documented by, proposed by, and conducted by the contractor shall conform to the regulations promulgated by the applicable regulatory agency (FDA, USDA-FSIS, USDC). When a contractor is required by regulation to notify a regulatory agency regarding foreign material and/or processed/unprocessed container mix ups, it shall be the responsibility of the contractor to present to the GQAR and to DLA verification of conformance to the applicable agency's regulations.

In all cases, it is recommended that the GQAR be notified as soon as possible if and when incidents involving the finding by the contractor of foreign material in product and/or product ingredients.

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CONTINUATION SHEET	REFERENCE NO. OF DOCUMENT BEING CONTINUED: SPE3S1-17-D-Z121 / P00015	PAGE 4 OF 4 PAGES
SECTION B - SUPPLIES OR	SERVICES AND PRICES OR COSTS (CONTINUED)	
approved process schedule involved subcode(s), the de is presented for Governmen	deviations or deviations from the preparation, formulation or comust be accompanied by a detailed letter from the plant's Processiation, and the disposition of the product shall be clearly ident tend item verification inspection. If the producer fails to prove on, the GQAR shall contact FTRC for approval to proceed with	essing Authority. The tified when the complete lot ide enough information/
(d) Retesting/reinspe	ction/rework of product that tested positive for food borne path	nogens is not authorized.
(e) These requirement requirements (USDA-FSIS,	nts are in addition to applicable Code of Federal Regulations of FDA).	other regulatory
ingredient requirements cite	ccur during or prior to the production of a product) from specied in the specifications shall be submitted as a request for product for the coordination with and the approval of the Specification	uct deviation through the
All other terms and condit	ions remain the same.	