AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT				1. (	1. CONTRACT ID CODE J		PAGE 1 OF 3
2. AMENDME P00003	NT/MODIFICATION NO.	3. EFFECTIVE DATE See Blk. 16C	4. REQUISITION/PURO See Block 14	CHASE REQ. NO. 5.		5. PROJECT	Γ NO. (If applicable)
6. ISSUED BY	CODE	SPE3S1	7. ADMINISTERED BY (If oth	her than	r than Item 6) CODE SPE3S1		
700 ROBBINS PHILADELPHI USA Initiator: Jayso	E SUPPLY CHAIN AVENUE A PA 19111-5096	DLA TROOP SUPPORT SUBSISTENCE SUPPLY CHAIN 700 ROBBINS AVENUE PHILADELPHIA PA 19111-5096 USA					
8. NAME AND	ADDRESS OF CONTRACTOR (No., street,		(X)	(X) 9A. AMENDMENT OF SOLICITATION NO.			
DBA THE WO	ORTH AMERICA, INC. ORNICK COMPANY ( RD OH 45242-2808		Х	9B. DATED (SEE ITEM 11)  10A. MODIFICATION OF CONTRACT/ORDER NO. SPE3S1-21-D-Z133  10B. DATED (SEE ITEM 13)			
			2021 SEP 13			13	
CODE 9Y16		CILITY CODE					
	11. THIS ITEM	ONLY APPLIES TO A	MENDMENTS OF SO	LICIT	TATIONS		
or (c) By separa PLACE DESIGN amendment you amendment, an		to the solicitation and amendr DR TO THE HOUR AND DATE such change may be made by to e specified.  APPLIES ONLY TO MO ES THE CONTRACT/OI	ESPECIFIED MAY RESULT II elegram or letter, provided ear  DDIFICATIONS OF CORDER NO. AS DESCR	OUR N REJECT TO THE PROPERTY OF THE PROPERTY O	ACKNOWLEDGME ECTION OF YOUR gram or letter make RACTS/ORDE D IN ITEM 14.	ENT TO BE REI OFFER. If by v as reference to t	CEIVED AT THE irtue of this he solicitation and this
Х	FAR 52.243-1  B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES ( such as changes in paying office, appropriation						
	date, etc. ) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103 (b).						
	C. THIS SUPPLEMENTAL AGREEMENT I	S ENTERED INTO PURSUAN	NT TO AUTHORITY OF:				
	D. OTHER (Specify type of modification and	d authority)					
E. IMPORT	ANT: Contractor X is not,	is required to sign this	document and return		соріє	es to the iss	uing office.
See Con	tinuation Sheet  rided herein, all terms and conditions of the do			ged, re	mains unchanged	and in full force	
15B. CONTRACTOR/OFFEROR 15C. DATE S			16B. UNITED STATES OF Priscilla Reed		MERICA 16C. DATE SIGNED 2023 AUG 16		
(Signature of person authorized to sign)			(Signature	ature of Contracting Officer)			20207100 10

(Signature of Contracting Officer)

CONTINUATION SHEET

## REFERENCE NO. OF DOCUMENT BEING CONTINUED: SPE3S1-21-D-Z133 / P00003

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- I. The following applies to contract SPE3S1-21-D-Z133
- A. SOLICITATION SPE3S1-21-R-0001.
- 1. Page 34 of 112. Delete paragraph titled  $^{\infty}E-3$ . Operational Ration Component Lot Number and Lot Inspection" in its entirety and insert the following paragraph E-3:
- "E-3. Operational Ration Component Lot Number and Lot Inspection

The component lot number for thermally processed (retorted), high-pressure processed, and hot-filled products packaged in flexible pouches and for food items classified by Natick Soldier Center (Natick) as primary components of operational rations shall be defined as the Julian lot number assigned at the origin manufacturer's plant and the inspection lot shall include only product produced in one work-shift.\* (See attachment for listing of primary, secondary, and ancillary operational rations component products). For products packaged in tray pack containers (metal/poly) and other products (including the FRH, food component lots not composed of, as classified by Natick, primary components, final assembled lots, and items listed under candies in the attachment), a lot number is defined as the quantity of finished product produced/assembled within a production day (Julian date) and the inspection lot shall include product produced in no more than one production/assembly day. The Government QAR reserves the right to separate an inspection lot into smaller inspection lots. The Sample for Government and contractor's end item lot inspection may be drawn after all units comprising the lot have been produced or samples may be drawn during production of the lot. If stratified sampling is utilized (drawing subsamples from each sub-lot/sub-code during production of the lot), the sub-samples must be drawn at random from the sub-lot and not inspected until all the sub-samples are combined to make-up the complete sample for the applicable lot size (the formation of the lot and lot size is defined as the manner in which the lot is to be presented for Government end item verification inspection). NOTE: Producers of components classified as "primary components" may petition the contracting officer, on a product-by-product basis (product identity includes NSN), for permission to define a product's lot number as the quantity of finished produced/assembled within a production day (Julian date) and the inspection lot shall include

- \* The Contracting Officer shall notify the Government QAR when to begin inspection of primary components, other than thermally processed (retorted), high-pressure processed, and hot-filled products packaged in flexible pouches, using inspection lots consisting only of product produced in one work-shift. The Contracting Officer shall notify Government QAR when, in the best interest of the Government, it is determined to permit GQAR inspection of primary components using inspection lots consisting of product produced in no more than one production/assembly day. This footnote does not apply to thermally processed (retorted), high-pressure processed, and hot-filled products packaged in flexible pouches; for which, component lot numbers shall be defined as the Julian lot number assigned at the origin manufacturer's plant and the inspection lot shall include only product produced in one work-shift."
- 2. Page 42 of 112. Delete the entire text of sub-paragraph (c) and insert the following for sub-paragraph E-11,B,2,
- "(c) Thermal process deviations or deviations from the preparation, formulation or critical factors cited in the approved process schedule must be accompanied by a detailed letter from the plant's Processing Authority. The involved subcode(s), the deviation, and the disposition of the product shall be clearly identified, including if the deviant product being offered received an adequate thermal process, when the complete lot is presented for Government end item verification inspection."
- 3. Page 42 of 112. Delete the entire text of sub-paragraph (d) and insert the following for sub-paragraph E-11,B,2,(d):
  "(d) Rework/Post-rework Testing of product that, at any time, tested positive for food borne pathogens, aflatoxin,
- histamine, methylmercury, is not authorized.
- (i). This prohibition applies to the forementioned compounds and to any food borne pathogen to include but not limited to Listeria Monocytogenes, Salmonella, and E. coli. Unless Contracting Officer decides that circumstances dictate otherwise, APC, SPC, HPC, Total Coliforms, Yeast, and Mold are excluded from this prohibition.

  (ii) Upon notification of the National Science Laboratory test results and/or USDA-AMS of a potential positive/ positive for Listeria Monocytogenes, Salmonella, or E. coli., the contractor shall commence actions recommended/ required, as applicable, by attachment "MICROBIOLOGICAL TEST RESULTS QUESTIONNAIRE". Questions regarding completion of the recommended/required actions are to be directed to the responsible office, Food Safety Office (FTW) through FTRC. (iii) Upon the issuance of a microbiological presumptive positive or test failure, the Government reserves the right to suspend Government inspection for sufficient time to allow the DLA Food Safety Officer to determine that the offeror has adequately demonstrated that the food safety risk of products being offered have been satisfactorily remediated."
- 4. Page 43 of 112. Delete the entire text of paragraph "3. Container integrity defects:" and insert the following for sub-paragraph E-11,B,3:
- "3. Container Integrity Defects: All reworks due to and/or involving the presence of critical container integrity defects noted during the producer's end item inspection of finished product component lots and/or final assembly lots; noted during Government final lot end-item verification inspections; noted during Government or assembler receipt inspections of finished product component lots, or noted when the established action number/level (as cited in the contractor's QSP) is exceeded during the in-process assembly/subassembly operation must be approved by the applicable contracting officer. All containers exhibiting the same or other container integrity defects must be removed during a container rework and noted on the rework paperwork. Reworked lots will be inspected or re-inspected, as applicable, by the GQAR at the location of the rework using the next larger sample size in the case of tests and exams not assigned an AQL by a specification's sampling plan (for example, from 200 samples to 315, or if a second rework, from 315 samples to 500 samples). Government end-item verification inspection results shall serve as the basis for increasing the severity of inspections of reworked lots. Rework results must be included with other paperwork when the lot is presented for Government end item verification inspection. NOTE: A contractor may submit a Standard Rework Procedure (SRP) for Container Integrity Defects to FTRC for approval and incorporation in the contractor's QSP."

**CONTINUATION SHEET** 

## REFERENCE NO. OF DOCUMENT BEING CONTINUED: SPE3S1-21-D-Z133 / P00003

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- 5. Page 43 of 112. Delete the entire text of paragraph "5. Nonconformances Noted During Government Inspection for End Item Compliance:" and insert the following for sub-paragraph E-11,B,5:
- "5. Nonconformances Noted During Government Inspection for End Item Compliance: All rework requests submitted for defects noted during Government inspection for end item compliance, including defects noted during Government receipt inspection at assembly, must be approved by the applicable contracting officer. Reworked lots will be inspected or reinspected, as applicable, by the GQAR at the location of the rework using the next larger sample size in the case of tests and exams not assigned an AQL by a specification's sampling plan (for example, from 200 samples to 315 for a first verification inspection after rework, from 315 samples to 500 samples for a second verification inspection after rework), and using tightened inspection criteria in the case of exams performed in accordance with a specification's sampling plan citing an AQL. Government end-item verification inspection results shall serve as the basis for increasing the severity of inspections of reworked lots. Rework results must be included with other paperwork when the lot is presented for Government end item verification inspection. NOTE: A contractor may submit a Standard Rework Procedure (SRP) to FTRC for approval and incorporation in the contractor's QSP."
- 6. Page 46 of 112. Delete the entire text of sub-section "E-14. Periodic Review Samples" and insert the following sub-section E-14:
- "All food components that are inspected by USDA/AMS will be subject to periodic review sampling and examination/ testing during contract production in accordance with the following criteria: For each periodic review schedule of production, the USDA/AMS inspector will randomly select ten sample units from a conforming lot of each item (i.e. each type, flavor, etc.) produced and inspected for product examination by USDA/AMS. As instructed by DLA Troop Support, the USDA/AMS inspector shall ship seven of the samples, at the contractor's expense, to the addresses below:

Four samples selected by USDA/AMS will be sent to:
Operational Rations Marketing Specialist, Anthony Foresi (one sample)
Operational Rations Marketing Specialist, Louis Obot (one sample)
Operational Rations Marketing Specialist, Luke Smith (one sample)
USDA Area Office Officer-in-Charge (one sample)

Three samples selected by USDA/AMS will be sent to: DEPARTMENT OF THE ARMY FCDD-SCC-EMR Attn: Jill Bates (Bldg 36 Rm E107)

COMBAT CAPABILITIES DEVELOPMENT COMMAND - SOLDIER CENTER

COMBAT CAPABILITIES DEVELOPMENT COMMAND -10 GENERAL GREENE AVENUE NATICK, MA 01760-5056 POC: (508) 233-5037

The USDA/AMS inspector shall retain three samples for standby use and return them to contractor if not needed."

- II. The specifications listed below have been updated and incorporated into this contract. The specifications are available on the Subsistence Frozen Site: http://www.dla.mil/TroopSupport/Subsistence/Operational-rations/frozen/
- 1. MIL-PRF-44073 Packaging of Food in Flexible Pouches
- III. All other terms and conditions remain the same.