

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT			1. CONTRACT ID CODE J		PAGE 1 OF 3		
2. AMENDMENT/MODIFICATION NO. P00021		3. EFFECTIVE DATE See Blk. 16C		4. REQUISITION/PURCHASE REQ. NO. See Block 14		5. PROJECT NO. (If applicable)	
6. ISSUED BY CODE		SPE3S1		7. ADMINISTERED BY (If other than Item 6) CODE		SPE3S1	
DLA TROOP SUPPORT SUBSISTENCE SUPPLY CHAIN 700 ROBBINS AVENUE PHILADELPHIA PA 19111-5096 USA Initiator: Michael Olsakowski DMO0027 Tel: 2157377127 Email: Michael.Olsakowski@dla.mil				DLA TROOP SUPPORT SUBSISTENCE SUPPLY CHAIN 700 ROBBINS AVENUE PHILADELPHIA PA 19111-5096 USA			
8. NAME AND ADDRESS OF CONTRACTOR (No., street, county, State and ZIP Code) BAXTERS NORTH AMERICA, INC. DBA THE WORNICK COMPANY 4700 CREEK RD BLUE ASH OH 45242-2808 USA				(X)		9A. AMENDMENT OF SOLICITATION NO.	
						9B. DATED (SEE ITEM 11)	
				X		10A. MODIFICATION OF CONTRACT/ORDER NO. SPE3S1-21-D-Z130 10B. DATED (SEE ITEM 13) 2021 JUL 01	
CODE 9Y162		FACILITY CODE					

11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS

☐ The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offers ☐ is extended, ☐ is not extended.

Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended, by one of the following methods:

(a) By completing Items 8 and 15, and returning _____ copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.

12. ACCOUNTING AND APPROPRIATION DATA (If required)

13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS, IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.

CHECK ONE	A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.
	B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103 (b).
	C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:
X	D. OTHER (Specify type of modification and authority) FAR 52.243-1

E. IMPORTANT: Contractor ☒ is not, ☐ is required to sign this document and return _____ copies to the issuing office.

14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)

See Continuation Sheet

Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. NAME AND TITLE OF SIGNER (Type or print)		16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print) David Sharp	
15B. CONTRACTOR/OFFEROR (Signature of person authorized to sign)	15C. DATE SIGNED	16B. UNITED STATES OF AMERICA David Sharp (Signature of Contracting Officer)	16C. DATE SIGNED 2025 APR 17

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I. The following changes apply to Contract SPE3S1-21-D-Z130:

A. The following change applies to E-6,A,(3) of PCR-E-018, 3 March 2010, W/Change 02 23 Nov 22:

Add "The finding of any critical defect shall be cause for rejection of the lot. All exterior surfaces and edges of the filled and sealed pouch shall be examined visually for product leakage, width of seals, and delamination while applying a manual kneading action which forces the product against the interior surface in the area being observed. Alternatively, all surfaces and edges of the filled and sealed pouch may be visually examined for product leakage, width of seals, and delamination by placing them in a vacuum chamber, dry desiccator, or similar apparatus, and subjecting them to a vacuum of 15 inches of mercury (atmospheric pressure is 29.9 inches of mercury) for 30 seconds. Any pouch that does not swell to form a tightly distended package having at least one distorted edge during the test shall be recorded as a leaker and shall be cause for rejection of the lot. After vacuum testing, the pouches shall be visually inspected for table II defects."

B. The following changes apply to E-6,A,(3),TABLE II, of PCR-E-018, 3 March 2010, W/Change 02 23 Nov 22:

1.Add "Critical" to the Category list.

2.Add "1 Swollen pouch."

3.Add "2 Aberrations in pouch material or heat seals resulting from heat sealing, pouch fabrication, hot filling or heat processing that reduce the effective closure seal width to less than 1/16 inch. 6/"

4.Add "3 Tear or hole or open seal."

5.Delete "101 Tear or hole or open seal."

6.Delete "108 Presence of stress cracks in the aluminum foil. 6/ 7/"

7.Delete footnote 5/ in its entirety and add footnote "5/ If doubt exists as to whether or not the sealing equipment leaves an impression or design on the seal surface that could conceal or impair visual detection of seal defects, score the impression and/or design as a major defect, retain the sample, and contact the Government agency supervisor or the contracting officer for instruction. Samples shall be furnished to the contracting officer for a determination as to acceptability."

8.Delete footnote 6/ in its entirety.

9.Delete footnote 7/ in its entirety.

10.Add footnote "6/ Aberrations in pouch material or heat seals include:

a. Major fold-over wrinkles or severe wrinkles, that extend into heat seal area and reduce effective seal width to less than 1/16 inch; or

b. Entrapped matter that extends into heat seal area and reduces effective seal width to less than 1/16 inch; or

c. Severe wrinkles in the body of the pouch along the inside edges of the heat seals.
Pouches exhibiting one or more of these aberrations shall be tested in accordance with E-6,B,(1),c."

C. The following changes apply to E-6,B,(1) of PCR-E-018, 3 March 2010, W/Change 02 23 Nov 22:

Delete E-6,B,(1),c in its entirety and add: "c. Internal pressure test. The internal pressure resistance shall be determined by pressurizing the pouches while they are restrained between two rigid plates. The lot size shall be expressed in pouches. The sample unit shall be one pouch. The sample size shall be the number of pouches indicated by inspection level S-1. If a three-seal tester (one that pressurizes the pouch through an open end) is used, the closure seal shall be cut off for testing the sides and bottom of the pouch and the distance between restraining plates shall be 1/2 inch. For testing the closure seal, the bottom seal shall be cut off. The pouches shall be emptied prior to testing. If a four-seal tester (designed to pressurize filled pouches by use of a hypodermic needle through the pouch wall) is used, all four seals can be tested simultaneously. The distance between rigid restraining plates on the four-seal tester shall be equal to the thickness of the product +1/16 inch. Pressure shall be applied at the approximate uniform rate of 1 pound per square inch gage (psig) per second until 14 psig pressure is reached. The 14 psig pressure shall be held constant for 30 seconds and then released. Any test failing to reach and maintain 14 psig for 30 seconds during testing shall be considered a test failure. The pouches shall then be examined for separation or yield of the heat seals. Any evidence of seal separation greater than 1/16 inch in the seal shall be considered a test failure. Any seal separation that reduces the effective seal width to less than 1/16 inch shall be considered a test failure. Filled and sealed pouches showing aberrations shall withstand a minimum internal pressure of 17 pounds per square inch gauge (psig). Pressure shall be applied at the approximate uniform rate of 1 pound per square inch gage (psig) per second until 17 psig pressure is reached for 30 seconds to verify pouch integrity. Any rupture of the seal or evidence of seal separation that reduces the effective seal width to less than 1/16 inch shall be considered a test failure. Any test failure shall be cause for rejection of the lot."

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