

# For DLA Troop Support Website Posting

RDNS-SEC-EM

28 March 2016

TO: DLA Troop Support - Subsistence

SUBJECT: ES16-024 (DSCP-SS-16-00454); Document Change Request to Meal, Ready-to-Eat (MRE) Food Product Documents to Allow for Conversion to Paperboard Sleeves in lieu of Cartons and to Change the Language for Directional Tear Testing, in addition to updating MIL-PRF-44073G, Packaging of Food in Flexible Pouches.

## 1. References:

a. Memo from RDNS-CFF to DSCP-FTRE, dated 27 September 2013, ES13-055 (DSCP-SS-13-01030), Document change request to ACR-M-034, Meal, Ready-to-Eat™ (MRE™), Assembly Requirements and MIL-PRF-44073G, Packaging of Food in Flexible Pouches to allow for replacement of paperboard cartons with paperboard sleeves.

b. Memo from RDNS-CFF to DSCP-FTRE, dated 27 September 2013, ES13-058 (DSCP-SS-13-01082); Document Change Request to Meal, Ready-to-Eat™ (MRE™) Food Product Documents to Allow for Conversion to Paperboard Sleeves in lieu of Cartons.

c. Memo from RDNS-CFF to DSCP-FTRE, dated 24 January 2014, ES14-019 (DSCP-SS-14-00495); Follow up to ES13-058 (DSCP-SS-13-01082); Document Change Request to Meal, Ready-to-Eat™ (MRE™) Food Product Documents; to allow for alternate labeling procedures and the limited use of paperboard insert cards.

2. In September 2013, Natick requested changes to affected food product documents (as described in detail below) to accommodate the Joint Service approved transition from paperboard cartons to paperboard sleeves in the MRE and the United States Department of Agriculture - Food Safety and Inspection Service (USDA-FSIS) approval of alternate labeling procedures for the retort pouch and paperboard sleeve that will still achieve regulatory compliance. At that time, in lieu of making 31 separate documents changes, a summary of changes was recommended to expedite the transition to Defense Logistics Agency – Troop Support and to meet their MRE 34 solicitation deadlines. Natick promised to follow up with formal document changes to replace the paperboard carton with the paperboard sleeve at a later date.

3. Current changes to the affected documents are for MRE 37 and all future MRE procurements. Due to slight variations in labeling requirements for **USDA entrées and FDA entrées, fruits and sides**, as well as different initial formatting within the affected documents, the requested changes below are grouped by similar documents with similar changes.

4. Natick requests the following changes to the affected **USDA inspected MRE entrée documents**: PCR-A-005, PCR-B-029A, PCR-B-021A, PCR-B-057, PCR-B-020A, PCR-B-054, PCR-B-050, PCR-C-021A, PCR-C-027A, PCR-C-069, PCR-H-012A, PCR-M-015, PCR-M-016, PCR-P-045, PCR-S-018, PCR-S-002 and PKG&QAP A-A-20352B:

(1) Section D-1: Delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1.”.

(2) Section D-1: For **PCR-H-012A** delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1.”.

(3) Section D-1: For **PKG&QAP A-A- 20352B** delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1. Type VI may be packaged in commercial gusseted pouches.”.

(4) Section D-2, A, (2): After “Filling equipment identification number” delete “Official establishment number” or “Official inspection legend” depending on the document and insert “Official establishment number (Optional)”.

(5) Section D-2, A, (2): For **PCR-P-045** and **PCR-B-050** After “Official establishment number (Optional)” insert “Retort identification number and Retort cook number (Optional)”.

(6) Section D-2, A, (2): For **PCR-C-069** and **PCR-M-015** After “Retort identification number and Retort cook number” insert “(Optional)”. After “Retort identification number and Retort cook number (Optional)” insert “Time stamp (hour and minute of filling/sealing operation)”.

(7) Section D-2, A: After “Time stamp...or Retort cook number (if applicable) and footnote 1” insert a new subsection (3) with footnote 1/ “(3) USDA official inspection legend for the packer’s plant 1/

1/ May be placed on the paperboard sleeve if labeled under USDA/FSIS supervision as an identification service.”

(8) Section D-2, B: Delete “Cartons” and insert “Paperboard sleeves”.

(9) Section D-2, B, (1): Delete “The cartons shall be clearly printed on one of the largest panels with permanent black ink as follows:” and insert “The sleeves shall be clearly printed on one of the panels with permanent black ink as follows: 1/”.

(10) Section D-2, B, (1): For **PCR-B-050** delete “BRISKET ENTRÉE GRAVY WITH SEASONED BEEF BRISKET SLICES” and insert “Product name (7/32 to 9/32 inch block letters)”.

(11) Section D-2, B, (1): For **PCR-P-045** delete “PORK SAUSAGE PATTY, MAPLE FLAVORED” and insert “Product name (7/32 to 9/32 inch block letters)”.

(12) Section D-2, B, (1): Delete “Code (same as pouch code, see pouches) 1/ 2/ 3/” and “USDA official inspection legend for the packer’s plant”.

(13) Section D-2, B, (1): Delete footnote 1/ in its entirety and insert “1/ With contracting

officer approval, this information may be printed on the pouch in lieu of the paperboard sleeve.”.

(14) Section D-2, B, (1): Delete footnote 2/ in its entirety.

(15) Section D-2, B, (1): When present in the document, delete footnote 3/ in its entirety.

(16) Section D-2, B, (2): Delete “...shall be printed on the entrée carton’s large panel opposite to the panel printed with the data in D-2,B(1) above. The information, provided by the contracting officer, shall be clearly printed with permanent black ink in an area no smaller than 4-1/4 inches by 6-3/4 inches.” and insert “...shall be printed on the entrée sleeve’s panel opposite to the panel printed with the data in D-2,B(1) above, as applicable. The information, provided by the contracting officer, shall be clearly printed with permanent black ink in an area no smaller than 4 inches by 5-1/4 inches.”.

(17) Section D-2, B, (3): When subsection (3) is present in the document, delete second sentence “The cartons shall be labeled with the following product name.” and insert “The sleeves (or pouches, as applicable) shall be labeled with the following product name.”.

(18) Section D-2, B, (3): For **PCR-B-029A** delete second sentence “The cartons shall be labeled with the following product name.” and insert “The sleeves (or pouches, as applicable) shall be labeled with the following product names, as applicable.”.

(19) Section D-2, B, (3): For **PCR-B-050** insert a new subsection (3) “(3) The product shall be formulated and labeled in accordance with all USDA labeling regulations and policies. The sleeves (or pouches, as applicable) shall be labeled with the following product name.

#### BRISKET ENTRÉE (GRAVY WITH SEASONED BEEF BRISKET SLICES)”

(20) Section D-2, B, (3): For **PCR-C-069** insert a new subsection (3) “(3) The product shall be formulated and labeled in accordance with all USDA labeling regulations and policies. The sleeves (or pouches, as applicable) shall be labeled with the following product name.

#### CHICKEN PESTO PASTA”

(21) Section D-2, B, (3): For **PCR-P-045** insert a new subsection (3) “(3) The product shall be formulated and labeled in accordance with all USDA labeling regulations and policies. The sleeves (or pouches, as applicable) shall be labeled with the following product name.

#### PORK SAUSAGE PATTY, MAPLE FLAVORED”

(22) Section D-2, B, (3): For **PCR-M-015** insert a new subsection (3) “(3) The product shall be formulated and labeled in accordance with all USDA labeling regulations and policies. The sleeves (or pouches, as applicable) shall be labeled with the following product name.

#### MEATBALLS IN MARINARA SAUCE”

(23) Section E-6, A (2): For **PCR-M-015** insert a new subsection (2) with table and footnote 1/ “(2) Filled and sealed pouch testing. The filled and sealed thermoprocessed or hot-fill processed pouches shall be examined for the characteristics listed in table I of MIL-PRF-44073 for Type I. The lot size, sample unit, and inspection level criteria for each of the test

characteristics are listed below. Any test failure shall be classified as a major defect and shall be cause for rejection of the lot.

Characteristic	Lot size expressed in	Sample unit	Inspection level
Residual gas volume	pouches	1 pouch	S-2
Internal pressure	pouches	1 pouch	S-2 <u>1/</u>

1/ When a three-seal tester is used, a separate set of samples is required for testing of the closure seal.”

(24) Section E-6, A (2) Pouch examination. For **PCR-M-015** renumber as E-6, A (3).

(25) Section E-6, A (3): For **PCR-M-015** renumber as E-6, A (4). Delete “Examination of pouch and carton assembly. paragraph in its entirety and insert a new paragraph “Sleeve examination. The sleeves shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects.”.

(26) Section E-6, A, (4): Delete “Examination of pouch and carton assembly. paragraph in its entirety and insert a new paragraph “Sleeve examination. The sleeves shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects.”.

5. Natick requests the following changes to the affected **FDA inspected MRE entrée documents**: PCR-C-020A and PCR-V-010:

(1) Section D-1: Delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1.”.

(2) Section D-2, B: Delete “Cartons” and insert “Paperboard sleeves”.

(3) Section D-2, B, (1): Delete “The cartons shall be clearly printed on one of the largest panels with permanent black ink as follows:” and insert “The sleeves shall be clearly printed on one of the panels with permanent black ink as follows: 1/”.

(4) Section D-2, B, (1): Delete “Code (same as pouch code, see pouches) 1/ 2/ 3/”.

(5) Section D-2, B, (1): Delete footnote 1/ in its entirety and insert “1/ With contracting officer approval, this information may be printed on the pouch in lieu of the paperboard sleeve.”.

(6) Section D-2, B, (1): Delete footnote 2/ in its entirety.

(7) Section D-2, B, (1): Delete footnote 3/ in its entirety.

(8) Section D-2, B, (2): Delete "...shall be printed on the entrée carton's large panel opposite to the panel printed with the data in D-2,B(1) above. The information, provided by the contracting officer, shall be clearly printed with permanent black ink in an area no smaller than 4-1/4 inches by 6-3/4 inches." and insert "...shall be printed on the entrée sleeve's panel opposite to the panel printed with the data in D-2,B(1) above, as applicable. The information, provided by the contracting officer, shall be clearly printed with permanent black ink in an area no smaller than 4 inches by 5-1/4 inches."

(9) Section D-2, B, (3): When paragraph is present in the document, delete second sentence "The cartons shall be labeled with the following product name." and insert "The sleeves (or pouches, as applicable) shall be labeled with the following product name."

(10) Section E-6, A, (4): Delete "Examination of pouch and carton assembly. paragraph in its entirety and insert a new paragraph "Sleeve examination. The sleeves shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects."

6. Natick requests the following change to the affected **FDA inspected MRE entrée document:** PKG&QAP A-A-20155D:

(1) Section D-1: Delete paragraph in its entirety and insert "Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1."

7. Natick requests the following changes to affected **FDA inspected MRE sides documents:** PCR-B-056, PCR-P-011A, PCR-P-048 and PCR-S-019:

(1) Section D-1: Delete paragraph in its entirety and insert "Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1."

(2) Section D-2, B: Delete "Cartons" and insert "Paperboard sleeves".

(3) Section D-2, B, (1): Delete "The cartons shall be clearly printed on one of the largest panels with permanent black ink as follows:" and insert "The sleeves shall be clearly printed on one of the panels with permanent black ink as follows: 1/ 2/".

(4) Section D-2, B, (1): Delete "Code (same as pouch code, see pouches) 1/ 2/ 3/".

(5) Section D-2, B, (1): Delete footnote 1/ in its entirety and insert "1/ With contracting officer approval, this information may be printed on the pouch or on a separate paperboard insert card in lieu of the paperboard sleeve."

(6) Section D-2, B, (1): Delete footnote 2/ in its entirety and insert "2/ If printed on the sleeve, it shall be configured to fit alongside similar information for an accompanying pouched

product. Identity of accompanying pouched product and approval of label design shall be obtained from the contracting officer.”.

(7) Section D-2, B, (1): When present in the document, delete footnote 3/ in its entirety.

(8) Section D-2, B, (2): Delete paragraph in its entirety.

(9) Section D-2, B, (3): Renumber as D-2, B, (2). Second sentence, delete “...cartons...” and insert “...sleeves (or pouches, or insert cards, as applicable)” shall be labeled ...

(10) Section E-6, A, (4): Delete “Examination of pouch and carton assembly. paragraph in its entirety and insert a new paragraph and footnote 1/ “Sleeve examination 1/. The sleeves shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects.

1/ Or separate paperboard insert card when used in lieu of the paperboard sleeve.”

8. Natick requests the following changes to affected **FDA inspected MRE fruits document:** PCR-A-001B:

(1) Section D-1: Delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1.”.

(2) Section D-2, B: Delete “Cartons” and insert “Paperboard sleeves”.

(3) Section D-2, B, (1): Delete “The cartons shall be clearly printed on one of the largest panels with permanent black ink as follows:” and insert “The sleeves shall be clearly printed on one of the panels with permanent black ink as follows: 1/ 2/”.

(4) Section D-2, B, (1): Delete “Code (same as pouch code, see pouches) 1/ 2/ 3”.

(5) Section D-2, B, (1): Delete footnote 1/ in its entirety and insert “1/ With contracting officer approval, this information may be printed on the pouch or on a separate paperboard insert card in lieu of the paperboard sleeve.”.

(6) Section D-2, B, (1): Delete footnote 2/ in its entirety and insert “2/ If printed on the sleeve, it shall be configured to fit alongside similar information for an accompanying pouched product. Identity of accompanying pouched product and approval of label design shall be obtained from the contracting officer.”.

(7) Section D-2, B, (1): When present in the document, delete footnote 3/ in its entirety.

(8) Section D-2, B, (2): Delete paragraph in its entirety.

(9) Section D-2, B, (3): Renumber as D-2, B, (2). Second sentence, delete “cartons” and insert “sleeves (or pouches, or insert cards, as applicable)” shall be labeled ...

(10) Section E-6, A, (4): Delete “Examination of pouch and carton assembly. paragraph in its entirety and insert a new paragraph and footnote 1/ “Sleeve examination 1/. The sleeves shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects.

1/ Or separate paperboard insert card when used in lieu of the paperboard sleeve.”

9. Natick requests the following changes to affected **FDA inspected MRE fruits document:** PCR-F-002C:

(1) Section D-1: Delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1. Applesauce shall be packaged in a side or center spout pouch.”.

(2) Section D-2, C: Delete “Cartons” and insert “Paperboard sleeves”.

(3) Section D-2, C, (1): Delete “The cartons shall be clearly printed on one of the largest panels with permanent black ink as follows:” and insert “The sleeves shall be clearly printed on one of the panels with permanent black ink as follows: 1/ 2/”.

(4) Section D-2, C, (1): Delete “Code (same as pouch code, see pouches) 1/ 2/ 3/”.

(5) Section D-2, C, (1): Delete footnote 1/ in its entirety and insert “1/ With contracting officer approval, this information may be printed on the pouch or on a separate paperboard insert card in lieu of the paperboard sleeve.”.

(6) Section D-2, C, (1): Delete footnote 2/ in its entirety and insert “2/ If printed on the sleeve, it shall be configured to fit alongside similar information for an accompanying pouched product. Identity of accompanying pouched product and approval of label design shall be obtained from the contracting officer.”.

(7) Section D-2, C, (1): Delete footnote 3/ in its entirety.

(8) Section D-2, C, (2): Delete paragraph in its entirety.

(9) Section D-2, C, (3): Renumber as D-2, C, (2). Second sentence, delete “...cartons or pouches” and insert “sleeves (or pouches, or insert cards, as applicable)”.

(10) Section D-3, A: First sentence, delete “pouches in cartons” and insert “product”.

(11) Section E-6, A, (2), After E-6, A, (2) insert a new paragraph “(3) Pouch examination. The pouches shall be examined for the defects listed in table II of MIL-PRF-44073 for Type I. The lot size shall be expressed in pouches. The sample unit shall be one thermal processed pouch. The inspection level shall be I and the AQL, expressed in terms of defects per

hundred units, shall be 0.65 for major A defects, 2.5 for major B defects, and 4.0 for minor defects. Two hundred sample units shall be examined for critical defects. The finding of any critical defect shall be cause for rejection of the lot.”

(12) Section E-6, A, (3): Renumber as E-6, A, (4). Delete “Examination of pouch and carton assembly. paragraph in its entirety and insert a new paragraph and footnote 1/ “Sleeve examination 1/. The sleeves shall be examined for the defects listed in table III of MIL-PRF-44073 for Type I. The lot size shall be expressed in units of sleeves. The sample unit shall be one sleeve. The inspection level shall be S-3 and the AQL, expressed in terms of defects per hundred units, shall be 0.65 for major defects and 2.5 for minor defects.

1/ Or separate paperboard insert card when used in lieu of the paperboard sleeve.”

10. Natick requests the following changes to affected **FDA inspected MRE fruits document:** PCR-C-058A:

(1) Section D-1: Delete paragraph in its entirety and insert “Product shall be filled into pouches and sealed in accordance with MIL-PRF-44073, Packaging of Food in Flexible Pouches, Type I, Style 1.”.

(2) Section D-2, B, (2): Second sentence, after “pouches” insert “or insert cards,”.

(3) Section E-6, A, (4): First sentence, after “MIL-PRF-44073” insert “for Type I”.

(4) Section E-6, A, (4): Footnote 1/, after “the” insert “paperboard”.

11. In addition, Natick requests changes to affected food product documents (as described in detail below) to accommodate the changes in directional tear testing that were developed and validated by the Combat Ration Network Program, Short Term Project #3013, which was conducted in coordination with MRE suppliers and Rutgers University.

12. Changes to the affected documents are for MRE 37 and all future MRE procurements. Due to slight variations in the formatting within the affected documents, the requested changes below are grouped by similar documents with similar changes.

13. Natick requests the following changes to the affected MRE food product documents: PCR-A-005, PCR-B-029A, PCR-B-021A, PCR-B-057, PCR-B-020A, PCR-B-054, PCR-C-020A, PCR-C-021A, PCR-C-027A, PCR-M-016, PCR-S-018, PCR-S-002, PCR-H-012A, PCR-V-010, PCR-B-056, PCR-P-011A, PCR-P-048, PCR-S-019, PCR-A-001B and PCR-C-058A:

(1) Section E-6, A (1): After “High temperature” entry, insert Directional tear table entry as follows: “Directional tear; pouches; 1 pouch; S-3”.

(2) Section E-6, A, (2): After “Internal Pressure” entry, delete entire “Directional tear” table entry.

14. Natick requests the following changes to the affected MRE food product documents: PCR-F-002C, PKG&QAP A-A-20155D and PKG&QAP A-A-20352B:



(1) Section E-6, A (1): After “High temperature” entry, insert Directional tear table entry as follows: “Directional tear, when applicable; pouches; 1 pouch; S-3”.

(2) Section E-6, A, (2): After “Internal Pressure” entry, delete entire “Directional tear” table entry.

15. Natick requests the following changes to the affected MRE food product document: PCR-M-015:

(1) Section E-6, A (1): After “Thermal processing” entry, delete “Environmental conditions” entry and insert the following three entries as follows: “Low temperature; pouches; 1 pouch; S-2”; “High temperature; pouches; 1 pouch; S-2”; and “Directional tear; pouches; 1 pouch; S-3”.

16. Natick requests the following changes to affected MRE food product document: PCR-C-069:

(1) Section E-6, A (1): After “High temperature” entry, insert Directional tear table entry as follows: “Directional tear; pouches; 1 pouch; S-3”.

(2) Section E-6, A, (2): After “Internal Pressure” entry, delete the following entry: “Sterility; pouches; 1 pouch; S-2 2/”.

17. Natick requests the following changes to affected MRE food product documents: PCR-B-050 and PCR-P-045:

(1) Section E-6, A (1): After “High temperature” entry, insert Directional tear table entry as follows: “Directional tear; pouches; 1 pouch; S-3”.

(2) Section E-6, A, (2): After “Internal Pressure” entry, delete the following two entries: “Sterility; pouches; 1 pouch; S-2 2/” and “Directional tear; pouches; 1 pouch; S-2”.

(3) Section E-6, A, (2): Delete entire footnote “2/ Select a minimum of one pouch from each retort load. Select pouches from different areas within the retort. For a continuous cooking process, an inspection level of S-3 shall be used to establish sample size.”

18. Natick also requests the following changes to MIL-PRF-44073G, Packaging of Food in Flexible Pouches:

(1) Section 4.2 Performance characteristics testing, Table I, Footnote 1/. After “pouch configurations and dimensions,” add “directional tear,”.

(2) Section 4.4 Examination of pouch and sleeve (or insert card), Table III. Pouch and sleeve (or insert card) defects, Major defect 102, after “clean.” delete footnote “1/”.

(3) Section 4.5.4 Directional tear test. Delete paragraph in its entirety and insert “Pouches that have been designed to be opened lengthwise shall be tested for directional tear performance. Samples shall be randomly drawn from each production lot and tested for minimum width remaining after tearing. The samples shall be divided into two groups of equal numbers. For each group, the directional tear test shall be initiated from the opposing pouch end. The test may be performed on empty pouches that have not been retorted. If the path of the resultant pouch tear line reduces the short side width of the remaining opened pouch to less than 3-1/2 inches when measured from the outer edge of the pouch at any point along the tear line, it shall be considered a test failure and shall be cause for rejection of the lot.”

(4) Section 6.6 Directional tear tester. After Section 6.5.1 Type II Sleeve design and material. insert a new paragraph “Section 6.6 Directional tear tester. It has been found that a Directional Tear Tester developed under the Defense Logistics Agency Combat Ration Network Program, Short Term Project #3013, meets the performance criteria of this specification. With this apparatus, the pouch lays on a horizontal surface and is oriented with one short side of the pouch against a backstop. The tear notch is positioned between the two grippers. The test stand has a linear air slide that rotates the gripper that grips the pouch above the tear notch, initiates the tear, and then pulls the gripper straight across in a parallel line to the opposite short side seal, while maintaining the pouch position on the supported surface by the second gripper.”

(5) Section 6.6 Subject term (key word) listing. Renumber as Section 6.7.

(6) Section 6.7 Changes from previous issue. Renumber as Section 6.8.

19. The following documents with Changes highlighted and dated 28 March 2016 are attached: **USDA inspected MRE entrée documents:** Change 01, PCR-A-005, Asian Style Beef Strips with Vegetables, Packaged in a Flexible Pouch, Shelf Stable; Change 01 PCR-B-029A, Beef Patty, Grilled, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-B-021A, Beef Ravioli in Meat Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-B-057, Beef Shredded, in Barbecue Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-B-020A, Beef Stew, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-B-054 Beef Taco, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-C-069, Chicken Pesto Pasta, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-P-021A, Chicken, Egg Noodles, and Vegetables, in Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-C-027A, Chili and Macaroni, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-M-015 Meatballs in Marinara Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-M-016, Mexican Style Chicken Stew, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-P-045, Pork Sausage Patty, Maple Flavored, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-S-018, Southwest Style Beef and Black Beans with Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-S-002, Spaghetti with Beef and Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 03, PCR-B-050, Brisket Entrée (Gravy with Seasoned Beef Brisket Slices), Packaged in a Flexible Pouch, Shelf Stable; Change 03, PKG&QAP A-A-20352B Chicken Chunks, White Cooked, Canned or in Flexible Pouches; Change 01, Hash Brown Potatoes with Bacon, Peppers and Onions, Packaged in a Flexible Pouch, Shelf Stable; **FDA inspected MRE entrée documents:** Change 01, PCR-P-020A,

Cheese Tortellini in Tomato Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PKG&QAP A-A-20155D Tuna; Change 01, PCR-V-010, Vegetable Crumbles with Pasta in Taco Style Sauce, Packaged in a Flexible Pouch, Shelf Stable; **FDA inspected MRE sides documents:** Change 01, PCR-B-056, Black Beans in a Seasoned Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-P-048, Potatoes Au Gratin; Change 01, PCR-P-011A Potatoes, Mashed; Change 01, PCR-S-019 Santa Fe Style Rice and Beans, Packaged in a Flexible Pouch, Shelf Stable; **FDA inspected MRE fruits documents:** Change 01, PCR-A-001B, Apple Pieces in Spiced Sauce, Packaged in a Flexible Pouch, Shelf Stable; Change 01, PCR-C-058A, Cobbler, Packaged in a Flexible Pouch, Shelf Stable; Change 02, PCR-F-002C Fruits, Wet Pack, Packaged in a Flexible Pouch, Shelf Stable and Change 06, MIL-PRF-44073G, Packaging of Food in Flexible Pouches.