

Date: 16 August 2023
NSN: 8920-01-709-1169 (SRC)

MONOGRAPH 3D4

Item: **Cinnamon with white icing, Flavor 1**

Document: **PCR-S-007A, Sweet Rolls, Packaged in a Polymeric Tray, Shelf Stable**

Approximate Caloric Value Per Serving: **208**

Component Classification: **Primary**

Estimated Shelf Life: **36 months at 80°F**

Item Characteristics

Appearance: Fully baked, medium golden tan to brown exterior color with a dark brown cinnamon filling swirl. Light tan to yellow interior color with medium to dark brown cinnamon distributed throughout. The icing shall be white, smooth, and glossy.

Odor: Sweet, baked yeast dough and cinnamon.

Flavor: Sweet, baked yeast dough and cinnamon.

Texture: Soft and tender interior with a slightly firm exterior. The icing shall be easily spreadable and smooth.

Possible Deteriorative Changes

Appearance: Darkening of crumb/crust and icing.

Odor: Stale, oxidized, rancid, scorched. Rancid icing.

Flavor: Stale, oxidized, rancid, scorched. Rancid icing.

Texture: Dry, stale, crumbly.

Unique Examination/Test Procedures

Special Notes