

- Reminder:** (a) Related defects are defects on a single container that are related to a single cause. Only the most serious defect is scored.
- (b) Unrelated defects are defects on a single container that result from separate causes. Each unrelated defect is scored.
- (c) If there is a doubt as to whether defects are related or unrelated, score the defect as related using the most serious category of defects

Table IV – Metal Containers

Defects	Categories		
	Critical	Major	Minor
Type or size of container or component parts not as specified.....		None permitted	
Closure incomplete, not located correctly or not sealed, crimped, or fitted properly.....	101		
Dirty, stained or smeared container.....			201
Key opening metal containers (when required):			
(a) Key missing.....	102		
(b) Key does not fit tab.....	103		
(c) Tab of opening band insufficient to provide accessibility to key.....	104		
(d) Improper scoring (band would not be removed in one continuous strip.....	105		
Open top with plastic overcap (when required):			
(a) Plastic overcap missing.....	106		
(b) Plastic overcap warped (making opening or reapplication difficult).....	107		
Outside tinplate or coating (when required):			
(a) Missing or incomplete.....			202
(b) Blistered, flaked, sagged, or wrinkled.....			203
(c) Scratched or scored.....			204
(d) Fine cracks.....			205
Rust (rust stain confined to the top or bottom double seam or rust that can be removed with a soft cloth is not scored a defect)			
(a) Rust stain (nonmilitary purchase).....			206
(b) Rust stain (military purchase).....	108		
(c) Pitted rust.....	109		
Wet cans (excluding refrigerated containers).....			207
Dent:			
(a) Materially affecting appearance but not usability.....			208
(b) Materially affecting usability.....	110		
Buckle:			
(a) Not involving end seam.....			209
(b) Extending into the end seam.....	111		
Collapsed container.....	112		
Paneled side materially affecting appearance but not usability.....			210
Solder missing when required.....	113		
Cable cut exposing seam.....	114		
Improper side seam.....	115		
Swell, springer, or flipper (not applicable to gas or pressure packed product nor frozen products).....	1		
Leaker or blown container.....	2		
Frozen products only:			
(a) Bulging ends 3/16" to 1/4" beyond lip.....			211
(b) Bulging ends more than 1/4" beyond lip.....	116		