

TABLE III—B—LIMIT NUMBERS FOR REDUCED INSPECTION

Number of sample units from last 10 lots inspected within 6 months	Acceptable quality level				
	0.25	1.5	2.5	6.5	10.0
320–499	(*)	1	4	14	24
500–799	(*)	3	7	25	40
800–1,249	0	7	14	42	68
1,250–1,999	0	13	24	69	110
2,000–3,149	2	22	40	115	181
3,150–4,999	4	38	67	186	293
5,000–7,999	7	63	110	302	472
8,000–12,499	14	105	181	491	765
12,500–19,999	24	169	290	777	1207

* Denotes that the number of sample units from the last 10 inspection lots is not sufficient for reduced inspection for this AQL. In this instance more than 10 inspection lots may be used for the calculations if; the inspection lots used are the most recent ones in sequence within the last 6 months, they have all been on normal inspection, and none has been rejected on original inspection.

■ 7. Section § 42.112 is revised to read as follows:

§ 42.112 Defects of containers: Tables IV, V, VI, VII, VIII, IX, and X.

TABLE IV—METAL CONTAINERS
[Rigid and semi-rigid]

Defects	Categories		
	Critical	Major	Minor
Type or size of container or component parts not as specified	None permitted		
Closure incomplete, not located correctly or not sealed, crimped, or fitted properly:			
(a) Heat processed primary container	1		
(b) Non-heat processed primary container		101	
(c) Other than primary container			201
Dirty, stained, or smeared container			202
Key opening metal containers (when required):			
(a) Key missing		102	
(b) Key does not fit tab		103	
(c) Tab of opening band insufficient to provide accessibility to key		104	
(d) Improper scoring (band would not be removed in one continuous strip)		105	
Metal pop-top:			
(a) Missing or broken pull tab		106	
(b) Missing or incomplete score line (not conforming to a relevant product specification)		107	
Flexible pop-top:			
(a) Poor seal (wrinkle, entrapped matter, etc.)		108	
(b) Short pull tab (not conforming to a relevant product specification)			203
(c) Missing pull tab		109	
(d) Torn pull tab			204
Open top with plastic overcap (when required):			
(a) Plastic overcap missing		110	
(b) Plastic overcap warped (making opening or reapplication difficult)		111	
Outside tinplate or coating (when required):			
(a) Missing or incomplete			205
(b) Blistered, flaked, sagged, or wrinkled			206
(c) Scratched or scored			207
(d) Fine cracks			208
Rust (rust stain confined to the top or bottom double seam or rust that can be removed with a soft cloth is not scored a defect):			
(a) Rust stain			209
(b) Pitted rust		112	
Wet cans (excluding refrigerated containers)			210
Dent:			
(a) Materially affecting appearance but not usability			211
(b) Materially affecting usability		113	
Buckle:			
(a) Not involving end seam			212
(b) Extending into the end seam		114	
Collapsed container		115	
Paneled side materially affecting appearance but not usability			213
Solder missing when required		116	
Cable cut exposing seam		117	
Improper side seam		118	
Swell, springer, or flipper (not applicable to gas or pressure packed product nor frozen products)	2		

TABLE IV—METAL CONTAINERS—Continued
[Rigid and semi-rigid]

Defects	Categories		
	Critical	Major	Minor
Leaker or blown container	3
Frozen products only:			
(a) Bulging ends $\frac{3}{16}$ -inch to $\frac{1}{4}$ -inch beyond lip	214
(b) Bulging ends more than $\frac{1}{4}$ -inch beyond lip	119
Metal drums: leaking filling seal (bung) swell ¹	4	120

¹ Defect classification depends on the severity of the defect.TABLE V—COMPOSITE CONTAINERS
[Fiberboard body with metal lids or metal bottoms, plastic or foil top with cap]

Defects	Categories		
	Critical	Major	Minor
Type or size of container or component parts not as specified	None permitted		
Closure incomplete, not located correctly or not sealed, crimped, or fitted properly	1
Dirty, stained, or smeared container	201
Easy open closure:			
(a) Pull tab:			
1. Missing or broken pull tab	101
2. Missing or incomplete score line	102
(b) Membrane top:			
1. Poor seal (wrinkle, entrapped matter, etc.)	103
2. Short pull tab	104
3. Missing pull tab	105
4. Torn pull tab	106
(c) Open top with plastic overcap (when required):			
1. Plastic overcap missing	107
2. Plastic overcap warped (making opening or reapplication difficult)	108
Outside tinplate or coating on ends (when required):			
(a) Missing or incomplete	202
(b) Blistered, flaked, sagged, or wrinkled	203
(c) Scratched or scored	204
(d) Fine cracks	205
Collapsed container	109
Paneled side materially affecting appearance but not usability	206
Leaker	2
Wet or damp:			
(a) Materially affecting appearance but not usability	207
(b) Materially affecting usability	110
Crushed or torn area:			
(a) Materially affecting appearance but not usability	208
(b) Materially affecting usability	111

TABLE VI—GLASS CONTAINERS
[Bottles, Jars]

Defects	Categories		
	Critical	Major	Minor
Type or size of container or component parts not as specified	None permitted		
Closure not sealed, crimped, or fitted properly:			
(a) Heat processed	1
(b) Non-heat processed	101
Dirty, stained, or smeared container	201
Chip in glass	202
Stone (unmelted material) in glass	203
Pits in surface of glass	204
Sagging surface	205
Bead (bubble within glass):			
(a) $\frac{1}{8}$ -inch to $\frac{1}{16}$ -inch in diameter	206
(b) Exceeding $\frac{1}{8}$ -inch in diameter	102
Checked	103
Thin spot in glass	104